# TACT Switch™ 4.2 × 3.2mm Compact High Operating Force (Surface Mount Type)



# High operation force satisfies the needs in automotive applications. Wide stem & good mountability.

**Detector** 

Push

Slide

Rotary

**Encoders** 

**Power** 

Dual-in-line Package Type

TACT Switch™

Custom-**Products** 



# Product Line

Product No.	Operating force	Operating direction	Travel (mm)	Rating (max.)	Rating (min.)	Operating life (5mA 5V DC)	Initial contact resistance	Stem color	Minimum order unit (pcs.)	
SKRPABE010	1.57N					100,000cycles		Natural		
SKRPACE010	2.55N	Vertical	0.2	50mA 16V DC	10 <i>μ</i> A 1V DC	50,000cycles	500m Ω max.	Naturai	4,000	
SKRPADE010	4N					100,000cycles	50	Black		

# Packing Specifications

**Taping** Unit:mm Reel size ø380

Numb	er of package	Tape	Export package			
1 reel	1 reel 1 case 1 case /export pack		width (mm)	measurements (mm)		
4,000	40,000	40,000	12	401×401×214		

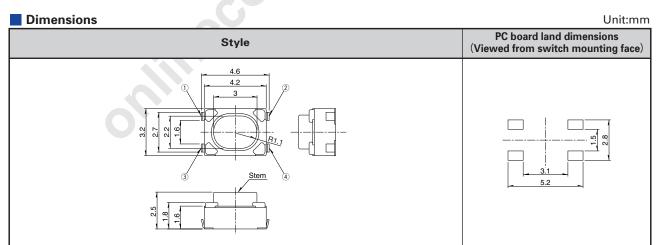
**Feeling** Snap-in

Sharp Feeling Soft

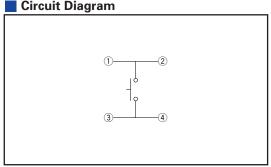
Type Surface

**Mount Type** 

Radial Туре



# Circuit Diagram



### **Notes**

- 1. Please place purchase orders per minimum order unit N (integer).
- 2. For  $\phi$  330mm diameter reel requirements, please contact us.

Refer to P.334 for soldering conditions.

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# **List of Varieties**

# Sharp Feeling Type

One	прте	eling I	ype					i		i				
	Series		SKRN	SKSE	SPEE	SKSF	SKSG	SKRK	SKRP	SKQM	SKQY	SKRA	SKHM	
Photo				No.			6							
	Туре						Su	rface mo	unt					
F	eature	s	Double action	Horizontal type Double action		Compact size Low-profile	High operation force Compact size	Compact size High operation force Low-profile Compact size		Middle travel	_			
Operating direction	Ver	tical	•	_	_	•	•	•	•	•	•	•	•	
	Horiz	ontal	_	•	•		•					-		
Dimen (mr		w		5.9	4	2.8	3	3.9	4.2	6	6.1	- □6.2 -	6.2	
		D	- □6	2.87	5	2.4	2.7	2.9	3.2	3.5	3.7		6.5	
		Н	0.9	3	1.22	0.65	1.4	1.5	2.5	4.3	2.5	3.4	3.1	
1N Operation force coverage		1N 5N		relevant pa product de		•	1	1	1	1	1	1	1	
Travel (mm)				relevant pa		0.1	0.12	0.13	0.2	See the relevant pages for respective product descriptions		0.25		
Grou	ınd terr	minal	•	_					_		•	_	•	
Operating temperature range		-30°C to	) +85℃	-10°C to +60°C	-30°C to +85°C									
Automotive use		use	_	0						•	0	_		
Insulation resistance				Ω min. / DC	10MΩ min. 100V DC									
Electrical performance	Volt	tage oof	250V AC for 1min.		100V AC	for 1min. 250V AC for 1min.								
	Vibra	ation	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2hours respectively											
Durability	Lifetime Shall be in accordance with individual specifications.													
Envi	Co	old	-30±2℃	for 96h	-40±2°C for 96h	−30±2°C for 96h								
Environmental performance	Dry	heat	80±2℃	for 96h	85±2℃ for 96h		80±2℃ for 96h							
ental nce	Damp	heat	60±2°0 95%RH	C, 90 to for 96h	40±2℃, 90 to 95%RH for 96h	60±2℃, 90 to 95%RH for 96h								
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W: Width. The most outer dimension excluding terminal portion.

D : Depth. The most outer dimension excluding terminal portion.

H : Height. The minimum dimension if there are variances.

- TACT Switch™ Soldering Conditions
   TACT Switch™ Cautions
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## Notes

- 1. The automotive operating temperature range to be individually discussed upon request.
- 1. Omarks in "Available for automotive use" indicate that some of the series products can work at the operating temperature range from -40°C to +85°C, ●marks in "Available for automotive use" indicate that all of the series products can work at the operating temperature range from -40°C to +85°C.

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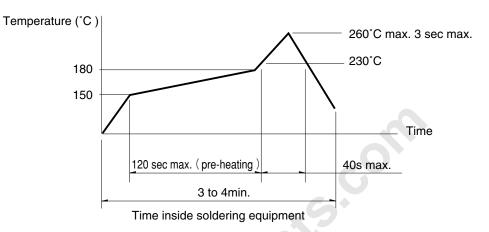
# **Soldering Conditions**

### Condition for Reflow

### Available for Surface Mount Type.

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to  $0.2\phi$  CA (K) or CC (T) at solder joints (copper foil surface). A heat resistive tape should be used to fix thermocouple.

3. Temperature profile



Notes

- 1. The above temperature shall be measured of the top of switch. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC boards and others. The above-stated conditions shall also apply to switch surface temperatures.
- Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

# Conditions for Auto-dip Available for Snap-in Type and Radial Type (Except, SKHL, SKQJ, SKQK, SKEG series)

Items	Condition
Flux built-up	Mounting surface should not be exposed to fluk
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.
Preheating time	60s max.
Soldering temperature	260°C max.
Duration of immersion	5s max.
Number of soldering	2times max.

# ■ Manual Soldering (Except SKRT Series)

Items	Condition
Soldering temperature	350°Cmax.
<b>Duration of soldering</b>	3s max.
Capacity of soldering iron	60W max.

Sharp Feeling Soft Feeling Snap-in Type Surface Mount Type Radial Type

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### **Notes**

- Consult with us for availability of TACT Switch<sup>™</sup> washing.
- 2. Prevent flux penetration from the top side of the TACT Switch  $^{\text{TM}}$ .
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch is stable with normal temperature.
- 5. Use the flux with a specific gravity of min 0.81. (EC-19S-8 by TAMURA Corporation, or equivalents.)

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