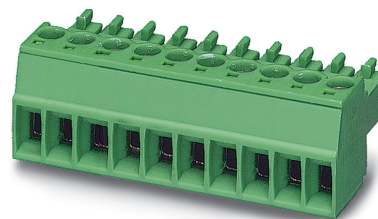


**Order No.: 1803646**

**Type: MC 1,5/ 9-ST-3,81**

**PCB connector, Screw connection with tension sleeve**



The figure shows a 10-position version of the product

## 1 Main features



- |                           |                                      |                        |                     |
|---------------------------|--------------------------------------|------------------------|---------------------|
| • No. of pos.             | 9                                    | • Nominal current      | 8 A                 |
| • Conductor cross section | 1.5 mm <sup>2</sup>                  | • Nominal voltage      | 160 V               |
| • Color                   | green (6021)                         | • Connection direction | 0°                  |
| • Pitch                   | 3.81 mm                              | • Type of packaging    | packed in cardboard |
| • Connection method       | Screw connection with tension sleeve |                        |                     |

## 2 Your advantages

- ✓ Well-known connection principle allows worldwide use
- ✓ Low temperature rise, thanks to maximum contact force
- ✓ Allows connection of two conductors



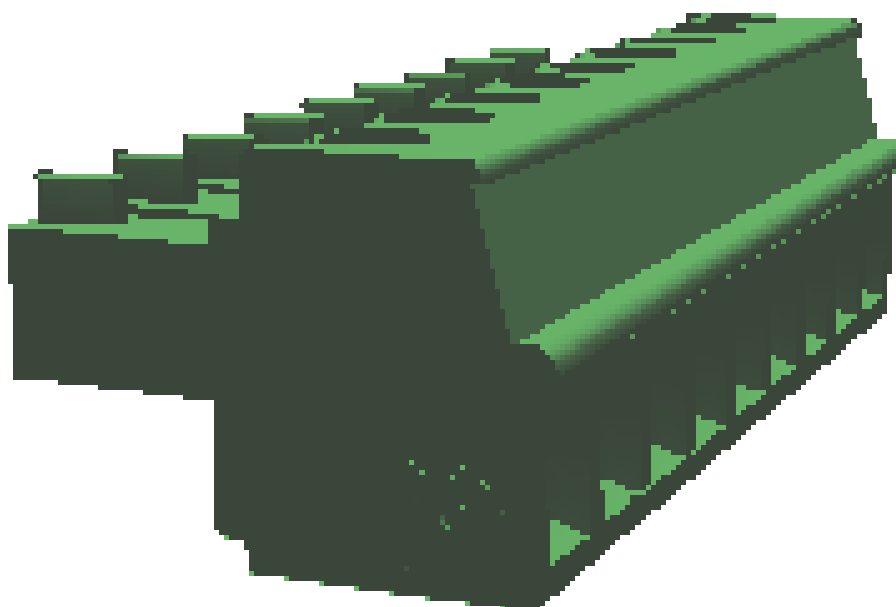
Make sure you always use the latest documentation.  
It can be downloaded at: [phoenixcontact.net/product/1803646](https://phoenixcontact.net/product/1803646)

**3 Table of contents**

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1803646 MC 1,5/ 9-ST-3,81

#### 4 3D model in PDF can be activated (Acrobat Reader only)



**1803646 MC 1,5/ 9-ST-3,81****5 General Technical Data****5.1 item properties**

|                                                            |                                      |
|------------------------------------------------------------|--------------------------------------|
|                                                            |                                      |
| Order No.                                                  | 1803646                              |
| Type                                                       | MC 1,5/ 9-ST-3,81                    |
| Connector system                                           | MINI COMBICON                        |
| Product type                                               | PCB connector                        |
| Type of contact                                            | Female connector                     |
| Range of articles                                          | MC 1,5/...-ST                        |
| Pitch                                                      | 3.81 mm                              |
| Number of positions                                        | 9                                    |
| Number of levels                                           | 1                                    |
| Number of connections                                      | 9                                    |
| Number of potentials                                       | 9                                    |
| Connection method                                          | Screw connection with tension sleeve |
| Screw thread                                               | M2                                   |
| Drive form screw head                                      | Slotted (L)                          |
| Connection direction of the conductor to plug-in direction | 0 °                                  |
| Solder pins per potential                                  | 1                                    |
| Type                                                       | Standard                             |

**1803646 MC 1,5/ 9-ST-3,81**

## **6 Mounting**

### **6.1 Flange mounting**

|                 |         |
|-----------------|---------|
|                 |         |
| Type of locking | without |
| Mounting flange | without |

**1803646 MC 1,5/ 9-ST-3,81****7 Conductor connection****7.1 Connection capacity**

|                                                                                        |                                               |
|----------------------------------------------------------------------------------------|-----------------------------------------------|
| Nominal cross section                                                                  | 1.5 mm <sup>2</sup>                           |
| Conductor cross section, rigid                                                         | 0.14 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>  |
| Conductor cross section, flexible                                                      | 0.14 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>  |
| Conductor cross section flexible, with ferrule without plastic sleeve                  | 0.25 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>  |
| Conductor cross section flexible, with ferrule with plastic sleeve                     | 0.25 mm <sup>2</sup> ... 0.75 mm <sup>2</sup> |
| 2 conductors with same cross section, solid                                            | 0.08 mm <sup>2</sup> ... 0.5 mm <sup>2</sup>  |
| 2 conductors with same cross section, stranded                                         | 0.08 mm <sup>2</sup> ... 0.75 mm <sup>2</sup> |
| 2 conductors with same cross section, stranded, with ferrule without plastic sleeve    | 0.25 mm <sup>2</sup> ... 0.34 mm <sup>2</sup> |
| 2 conductors with the same cross section flexible with TWIN ferrule and plastic sleeve | 0.5 mm <sup>2</sup> ... 0.5 mm <sup>2</sup>   |
| Cylindrical gauge a x b / diameter                                                     | 2.4 mm x 1.5 mm / 1.6 mm                      |
| Stripping length                                                                       | 7 mm                                          |
| Tightening torque                                                                      | 0.22 Nm ... 0.25 Nm                           |

**7.2 Connection capacity AWG**

|                             |           |
|-----------------------------|-----------|
| Conductor cross section AWG | 28 ... 16 |
|-----------------------------|-----------|

**1803646 MC 1,5/ 9-ST-3,81****8 Material properties****8.1 Material of metal parts**

|                         |                                                                         |
|-------------------------|-------------------------------------------------------------------------|
| Note                    | WEEE/RoHS-compliant, whisker-free acc. to IEC 60068-2-82/JEDEC JESD 201 |
| Contact material        | Cu alloy                                                                |
| Terminal point surface  | Tin (4 - 8 µm Sn)                                                       |
| Surface contact area    | Tin (4 - 8 µm Sn)                                                       |
| Surface characteristics | hot-dip tin-plated                                                      |

**8.2 Material of plastic parts**

|                                                                   |              |
|-------------------------------------------------------------------|--------------|
|                                                                   | Housing      |
| Color                                                             | green (6021) |
| Insulating material                                               | PA           |
| Insulating material group                                         | I            |
| CTI according to IEC 60112                                        | 600          |
| Flammability rating according to UL 94                            | V0           |
| Glow wire flammability index GWFI according to EN 60695-2-12      | 850          |
| Glow wire ignition temperature GWIT according to EN 60695-2-13    | 775          |
| Temperature for the ball pressure test according to EN 60695-10-2 | 125 °C       |

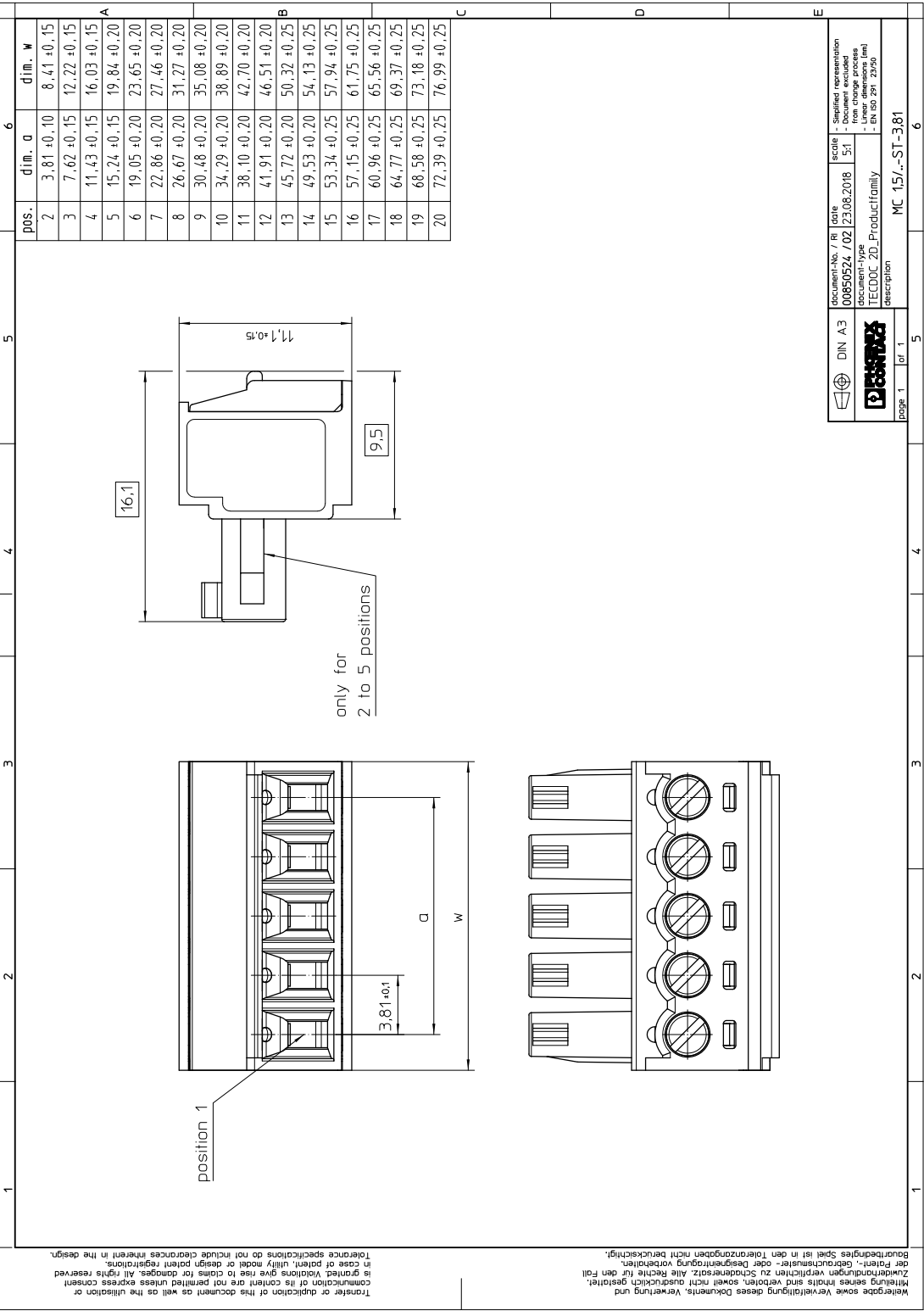
**1803646 MC 1,5/ 9-ST-3,81**

## 9 Dimensions

### 9.1 Dimensions for the product

|                  |          |
|------------------|----------|
|                  |          |
| Length           | 16.1 mm  |
| Width            | 35.08 mm |
| Installed height | 11.1 mm  |
| Total height     | 11.1 mm  |

10 Series drawing



**1803646 MC 1,5/ 9-ST-3,81**

## 11 Packaging information

|                    |                     |
|--------------------|---------------------|
| Type of packaging  | packed in cardboard |
| Pieces per package | 50                  |

## 12 Application

### 12.1 Temperature limit values

|                                         |                                                     |
|-----------------------------------------|-----------------------------------------------------|
| Ambient temperature (storage/transport) | -40 °C ... 70 °C                                    |
| Ambient temperature (assembly)          | -5 °C ... 100 °C                                    |
| Ambient temperature (operation)         | -40 °C ... 100 °C (dependent on the derating curve) |

**1803646 MC 1,5/ 9-ST-3,81****13 General tests****13.1 Specification**

|                   |                                 |
|-------------------|---------------------------------|
| Specification     | IEC 61984                       |
| Specification     | IEC 60999-1                     |
| Brief description | Printed-circuit board connector |

**14 Mechanical tests****14.1 Check for damage to conductor or loosening**

|               |                     |
|---------------|---------------------|
| Result        | Test passed         |
| Specification | IEC 60999-1:1999-11 |

**14.2 Pull-out test**

|                                                                    |                                         |
|--------------------------------------------------------------------|-----------------------------------------|
| Specification                                                      | IEC 60999-1:1999-11                     |
| Result                                                             | Test passed                             |
| Conductor cross section/conductor type/tractive force actual value | 0.14 mm <sup>2</sup> / solid / > 7 N    |
| Conductor cross section/conductor type/tractive force actual value | 0.14 mm <sup>2</sup> / flexible / > 7 N |
| Conductor cross section/conductor type/tractive force actual value | 1.5 mm <sup>2</sup> / solid / > 40 N    |
| Conductor cross section/conductor type/tractive force actual value | 1.5 mm <sup>2</sup> / flexible / > 40 N |

**14.3 Torque test**

|               |                     |
|---------------|---------------------|
| Specification | IEC 60999-1:1999-11 |
| Result        | Test passed         |

**14.4 Visual examination**

|                    |                       |
|--------------------|-----------------------|
| Specification      | IEC 61984:2008-10     |
| Visual examination | Test passed           |
| Specification      | IEC 60512-1-1:2002-02 |

**14.5 Dimensional test**

|                  |                       |
|------------------|-----------------------|
| Dimensional test | Test passed           |
| Specification    | IEC 60512-1-2:2002-02 |

**14.6 Resistance of marking**

|                       |                        |
|-----------------------|------------------------|
| Resistance of marking | Test passed            |
| Specification         | IEC 60068-2-70:1995-12 |

**14.7 Polarization and coding**

**1803646 MC 1,5/ 9-ST-3,81**

Polarization when inserted  
Requirement >20 N

Test passed

Specification

IEC 60512-13-5:2006-02

**1803646 MC 1,5/ 9-ST-3,81**

## 15 Insertion and withdrawal forces

|                                     |                        |
|-------------------------------------|------------------------|
| Insertion and withdrawal force      | Test passed            |
| Specification                       | IEC 60512-13-2:2006-02 |
| No. of cycles                       | 25                     |
| Insertion strength per pos. approx. | 6 N                    |
| Withdraw strength per pos. approx.  | 4 N                    |

**1803646 MC 1,5/ 9-ST-3,81****16 Electrical tests**

|                                         |                           |
|-----------------------------------------|---------------------------|
| Rated current / conductor cross section | 8 A / 1.5 mm <sup>2</sup> |
| Rated insulation voltage (III/2)        | 160 V                     |
| Rated surge voltage (III/2)             | 2.5 kV                    |
| Contact resistance                      | 1.3 mΩ                    |
| Degree of pollution                     | 2                         |

**16.1 Air and creepage distances**

|                                                                   |                     |        |        |
|-------------------------------------------------------------------|---------------------|--------|--------|
| Component                                                         | PCB connector       |        |        |
| Specification                                                     | IEC 60664-1:2007-04 |        |        |
| Mains type                                                        | unearthed mains     |        |        |
| Insulating material group                                         | I                   |        |        |
| Comparative tracking index (IEC 60112:2003-01)                    | CTI 600             |        |        |
| Rated insulation voltage                                          | 160 V               | 160 V  | 320 V  |
| Rated surge voltage                                               | 2.5 kV              | 2.5 kV | 2.5 kV |
| Degree of pollution                                               | 3                   | 2      | 2      |
| Overvoltage category                                              | III                 | III    | II     |
| Minimum clearance case A (inhomogeneous field)                    | 1.5 mm              | 1.5 mm | 1.5 mm |
| Minimum value of the creepage path requirement in acc. with table | 2 mm                | 1.5 mm | 1.6 mm |

## 1803646 MC 1,5/ 9-ST-3,81

## 17 Current carrying capacity/derating curves

Specification

IEC 61984:2008-10

Note

Representation based on IEC 60512-5-2:2002-02

Note

For number of positions, see diagram

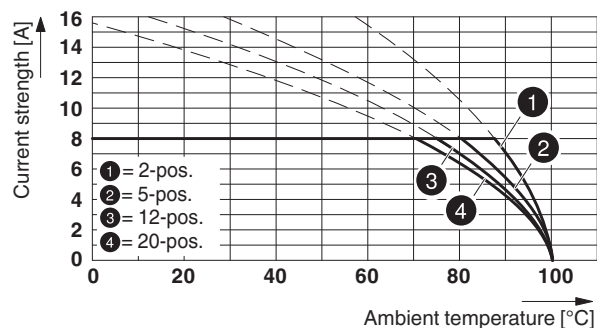
Reduction factor

0.8

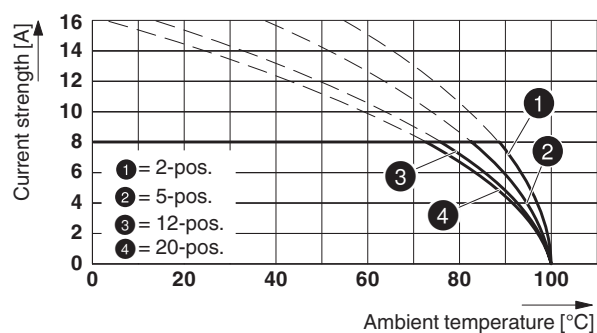
Conductor cross section

1.5 mm<sup>2</sup>

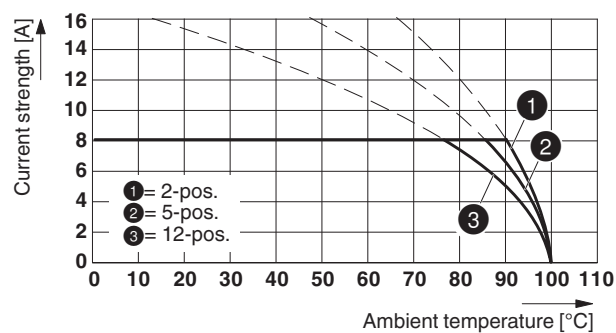
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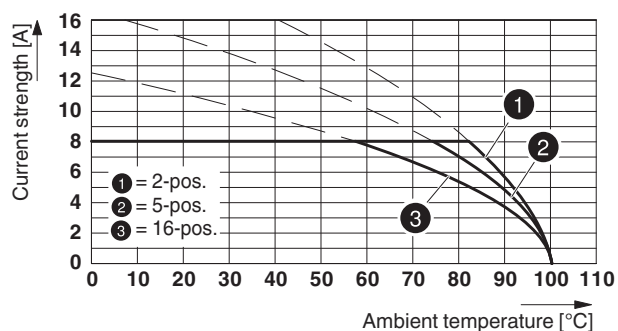
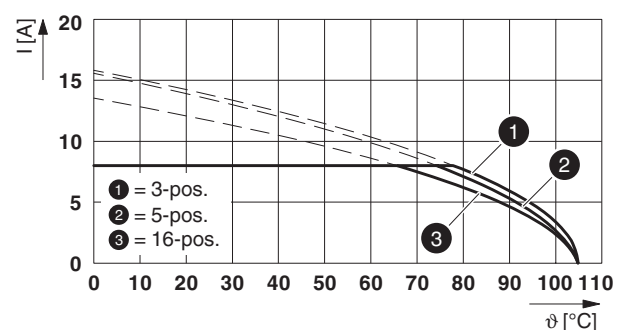
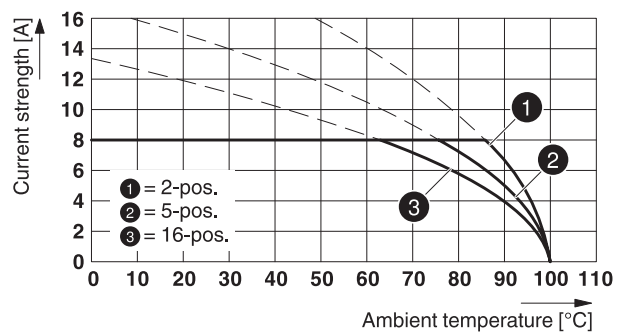
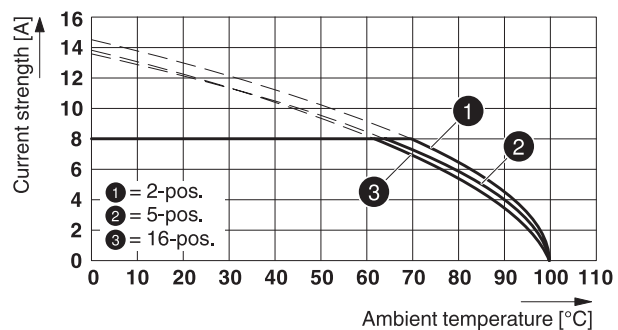


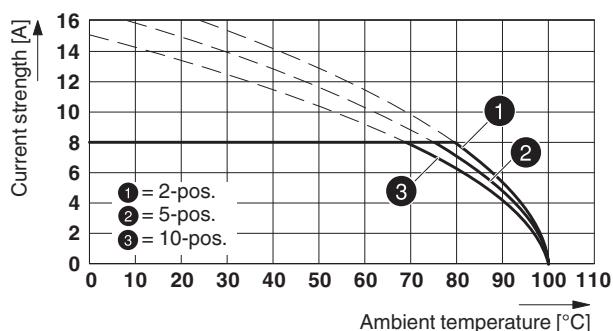
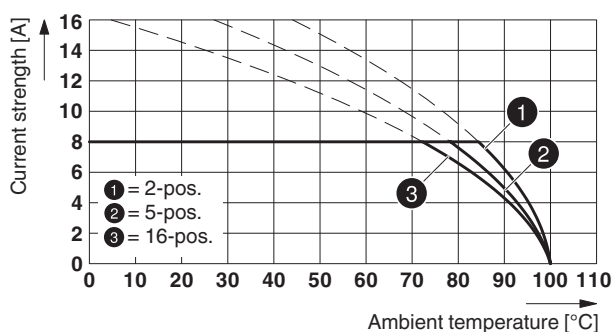
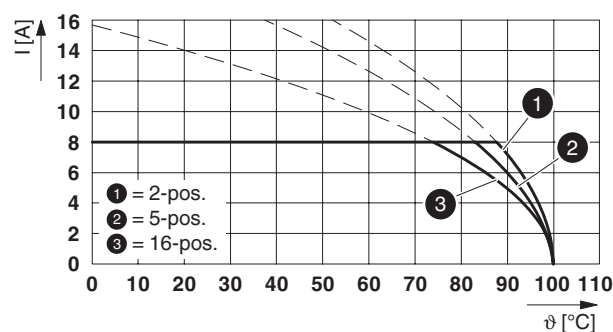
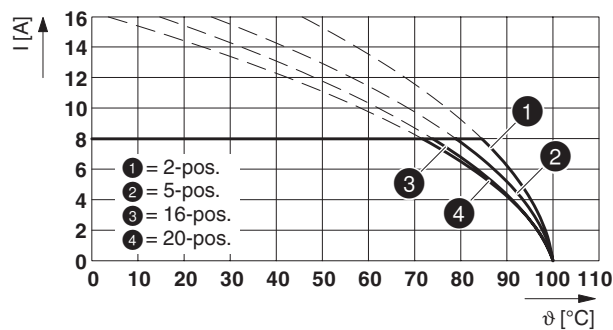
## Type: MC 1,5/...-ST-3,81 with MCV 1,5/...-G-3,81



## Type: MC 1,5/...-ST-3,81 with MCV 1,5/...-G-3,81 P26 THR



**1803646 MC 1,5/ 9-ST-3,81****Type: MC 1,5/...-ST-3,81 with MCD 1,5/...-G1-3,81****Type: MC 1,5/...-ST-3,81 with MCVK 1,5/...-G-3,81****Type: MC 1,5/...-ST-3,81 with MCDV 1,5/...-G1-3,81****Type: MC 1,5/...-ST-3,81 with MCVU 1,5/...-GFD-3,81**

**1803646 MC 1,5/ 9-ST-3,81****Type: MC 1,5/...-ST-3,81 with MCO 1,5/...-GR-3,81****Type: MC 1,5/...-ST-3,81 with IMC 1,5/...-ST-3,81****Type: MC 1,5/...-ST-3,81 with SMC 1,5/...-G-3,81****Type: MC 1,5/...-ST-3,81 with MC 1,5/...-G-3,81 P...THR**

**1803646 MC 1,5/ 9-ST-3,81****18 Environmental and durability tests****18.1 Vibration test**

|                        |                                                                                              |
|------------------------|----------------------------------------------------------------------------------------------|
| Specification          | IEC 60068-2-6:2007-12                                                                        |
| Result                 | Test passed                                                                                  |
| Frequency              | 10 - 150 - 10 Hz                                                                             |
| Sweep speed            | 1 octave/min                                                                                 |
| Amplitude              | 0.35 mm (10 - 60.1 Hz)                                                                       |
| Acceleration           | 5g (60.1 - 150 Hz)                                                                           |
| Test duration per axis | 2.5 h                                                                                        |
| Test directions        | X-, Y- and Z-axis                                                                            |
| Note                   | The connected conductor loops were guided to the test sample at a distance of approx. 10 cm. |

**18.2 Insulation resistance**

|                                              |                       |
|----------------------------------------------|-----------------------|
| Specification                                | IEC 60512-3-1:2002-02 |
| Result                                       | Test passed           |
| Insulation resistance, neighboring positions | > 5 MΩ                |

**1803646 MC 1,5/ 9-ST-3,81****19 Type approval and special tests****20 Classification for connectors**

|                                   |                                              |
|-----------------------------------|----------------------------------------------|
| Specification                     | IEC 61984:2008-10                            |
| Main features                     | Connectors without switching capacity (COC)  |
| Construction form                 | Fixed connectors                             |
| Strain relief elements            | without strain relief                        |
| Connection method                 | Can be reconnected                           |
| Protection against electric shock | Not encapsulated - touch-proof when inserted |
| Protective conductor              | without PE                                   |
| Lock                              | no                                           |
| Connection method                 | Screw terminal points                        |

**1803646 MC 1,5/ 9-ST-3,81****21 Approvals / Certificates**

| CSA                                        | Voltage<br>[V] | Current<br>[A] | Cross section<br>[AWG] | Cross section<br>[mm <sup>2</sup> ] |
|-----------------------------------------------------------------------------------------------------------------------------|----------------|----------------|------------------------|-------------------------------------|
| <b>Usegroup B</b>                                                                                                           |                |                |                        |                                     |
|                                                                                                                             | 300 V          | 8 A            | 28 - 16                | -                                   |
| <b>Usegroup D</b>                                                                                                           |                |                |                        |                                     |
|                                                                                                                             | 300 V          | 8 A            | 28 - 16                | -                                   |
| IECEE CB Scheme                            | Voltage<br>[V] | Current<br>[A] | Cross section<br>[AWG] | Cross section<br>[mm <sup>2</sup> ] |
|                                                                                                                             | 160 V          | 8 A            | -                      | 0.2 - 1.5                           |
| EAC                                        |                |                |                        |                                     |
| VDE Gutachten mit Fertigungsüberwachung    | Voltage<br>[V] | Current<br>[A] | Cross section<br>[AWG] | Cross section<br>[mm <sup>2</sup> ] |
|                                                                                                                             | 160 V          | 8 A            | -                      | 0.2 - 1.5                           |
| cULus Recognized                           | Voltage<br>[V] | Current<br>[A] | Cross section<br>[AWG] | Cross section<br>[mm <sup>2</sup> ] |
| <b>Usegroup B</b>                                                                                                           |                |                |                        |                                     |
|                                                                                                                             | 300 V          | 8 A            | 30 - 14                | -                                   |
| <b>Usegroup D</b>                                                                                                           |                |                |                        |                                     |
|                                                                                                                             | 300 V          | 8 A            | 30 - 14                | -                                   |
| VDE Gutachten mit Fertigungsüberwachung  | Voltage<br>[V] | Current<br>[A] | Cross section<br>[AWG] | Cross section<br>[mm <sup>2</sup> ] |
|                                                                                                                             | 160 V          | 8 A            | -                      | 0.2 - 1.5                           |

**1803646 MC 1,5/ 9-ST-3,81****22 Commercial Data**

|                    |                                                      |
|--------------------|------------------------------------------------------|
| Order No.          | 1803646                                              |
| Type               | MC 1,5/ 9-ST-3,81                                    |
| Pieces per package | 50                                                   |
| Net weight         | 6.405 g                                              |
| GTIN               | 4017918045951                                        |
|                    | Information that applies locally, see link on page 1 |
|                    | Information that applies locally, see link on page 1 |

**23 corresponding headers**

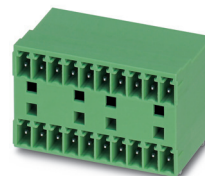
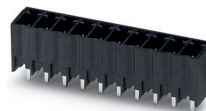
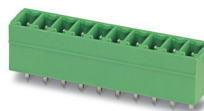
| Order No. | Type                         |
|-----------|------------------------------|
| 1707078   | MCV 1,5/ 9-G-3,81 P14 THR    |
| 1707492   | MCV 1,5/ 9-G-3,81 P26 THR    |
| 1713567   | MCV 1,5/ 9-G-3,81 P26 THRR56 |
| 1782640   | MC 1,5/ 9-G-3,81 P20 THRR56  |
| 1803345   | MC 1,5/ 9-G-3,81             |
| 1803497   | MCV 1,5/ 9-G-3,81            |
| 1827347   | SMC 1,5/ 9-G-3,81            |
| 1830020   | MCD 1,5/ 9-G-3,81            |
| 1830473   | MCDV 1,5/ 9-G-3,81           |
| 1837502   | MCVDU 1,5/ 9-G-3,81          |
| 1843143   | MCD 1,5/ 9-G1-3,81           |
| 1847806   | MCDV 1,5/ 9-G1-3,81          |
| 1860715   | EMCV 1,5/ 9-G-3,81           |
| 1861714   | MCO 1,5/ 9-GR-3,81           |
| 1861798   | MCO 1,5/ 9-GL-3,81           |
| 1897872   | EMC 1,5/ 9-G-3,81            |
| 1908839   | MC 1,5/ 9-G-3,81 THT         |
| 1943823   | MC 1,5/ 9-G-3,81 THT-R56     |

**24 Accessories**

| Description                                                                                            | Order No. | Type                     |
|--------------------------------------------------------------------------------------------------------|-----------|--------------------------|
|                                                                                                        | 0804109   | SK 3,81/2,8:FORTL.ZAHLEN |
| Screwdriver, slot-headed, VDE insulated, size: 0.4 x 2.5 x 80 mm, 2-component grip, with non-slip grip | 1205037   | SZS 0,4X2,5 VDE          |
|                                                                                                        | 1834411   | KGG-MC 1,5/ 9            |
| Insertion bridge for plugs featuring a screw connection with a 3.81 mm pitch                           | 1733495   | EBPL 2-3,81              |
| Insertion bridge for plugs featuring a screw connection with a 3.81 mm pitch                           | 1733505   | EBPL 3-3,81              |
| Insertion bridge for plugs featuring a screw connection with a 3.81 mm pitch                           | 1733518   | EBPL 4-3,81              |

## 1803646 MC 1,5/ 9-ST-3,81

## 25 Combination tests

**MC 1,5/...-ST**

IEC 61984

**Mechanical tests (A)**

Insertion/withdrawal force per position

approx. 6 N / 4 N

Polarization when inserted  
Requirement >20 N

Test passed

Contact holder in insert  
Requirements >20 N

Test passed

**Durability tests (B)**Contact resistance  $R_1$  1st level

1.3 mΩ

Contact resistance  $R_1$  2nd level

2.2 mΩ

Insertion/withdrawal cycles

25

Contact resistance  $R_2$ 

1.5 mΩ

Rated impulse voltage at sea level  
Voltage waveform  $\geq (1.2/50 \mu s)$ 

2.95 kV

Power-frequency withstand voltage  
Voltage waveform  $\geq (50/60 \text{ Hz})$ 

1.39 kV

**Thermal tests (C)**

Tested number of positions

20

Tested conductor cross section

1.5 mm<sup>2</sup>

Test current

8 A DC

Upper limiting temperature  
Requirements < 100°C

Test passed

**Climatic tests (D)**

Test sequence 1: low temperature storage

-40 °C/2 h

Test sequence 2: heat storage

100 °C/168 h

Test sequence 3: noxious gas storage  
(ISO 6988)0.2 dm<sup>3</sup> SO<sub>2</sub> on 300 dm<sup>3</sup>/  
40 °C/1 cycleRated impulse voltage at sea level  
Voltage waveform  $\geq (1.2/50 \mu s)$ 

2.95 kV

Power-frequency withstand voltage  
Voltage waveform  $\geq (50/60 \text{ Hz})$ 

1.39 kV

**Environmental and endurance tests (E)**

Specification

IEC 61984:2008-10

Degree of protection

Finger safety with IP20  
test finger**MC 1,5/...-G**

IEC 61984

**MCV 1,5/...-G**

IEC 61984

**MCV 1,5/...-G-THR**

IEC 61984

**MCD 1,5/...-G1**

IEC 61984

approx. 8 N / 6 N

Test passed

Test passed

1.1 mΩ

1.2 mΩ

25

1.2 mΩ

2.95 kV

1.39 kV

12

1.5 mm<sup>2</sup>

8 A

Test passed

-40 °C/2 h

100 °C/168 h

0.2 dm<sup>3</sup> SO<sub>2</sub> on 300 dm<sup>3</sup>/  
40 °C/1 cycle

2.95 kV

1.39 kV

IEC 61984:2008-10

Finger safety with IP20  
test finger

approx. 8 N / 5 N

Test passed

Test passed

1.2 mΩ

2.2 mΩ

25

1.3 mΩ

2.95 kV

1.39 kV

16

1.5 mm<sup>2</sup>

8 A

Test passed

-40 °C/2 h

100 °C/168 h

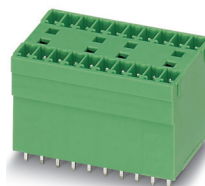
0.2 dm<sup>3</sup> SO<sub>2</sub> on 300 dm<sup>3</sup>/  
40 °C/1 cycle

2.95 kV

1.39 kV

IEC 61984:2008-10

Finger safety with IP20  
test finger

**1803646 MC 1,5/ 9-ST-3,81**

| <b>MC 1,5/..-ST</b>                                                  | <b>MCVK 1,5/..-G</b>                                                          | <b>MCDV 1,5/..-G1</b>                                                         | <b>MCVU 1,5/..-GFD</b>                                                        | <b>MCO 1,5/..-GR</b>                                                                                |
|----------------------------------------------------------------------|-------------------------------------------------------------------------------|-------------------------------------------------------------------------------|-------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|
| IEC 61984                                                            | IEC 61984                                                                     | IEC 61984                                                                     | IEC 61984                                                                     | IEC 61984                                                                                           |
| <b>Mechanical tests (A)</b>                                          |                                                                               |                                                                               |                                                                               |                                                                                                     |
| Insertion/withdrawal force per position                              | approx. 8 N / 4 N                                                             | approx. 8 N / 6 N                                                             | approx. 8 N / 6 N                                                             | approx. 8 N / 6 N                                                                                   |
| Polarization when inserted<br>Requirement >20 N                      | Test passed                                                                   | Test passed                                                                   | Test passed                                                                   | Test passed                                                                                         |
| Contact holder in insert<br>Requirements >20 N                       | Test passed                                                                   | Test passed                                                                   | Test passed                                                                   | Test passed                                                                                         |
| <b>Durability tests (B)</b>                                          |                                                                               |                                                                               |                                                                               |                                                                                                     |
| Contact resistance R <sub>1</sub> 1st level                          | 3.3 mΩ                                                                        | 1.7 mΩ                                                                        | 3.4 mΩ                                                                        | 2.6 mΩ                                                                                              |
| Contact resistance R <sub>1</sub> 2nd level                          |                                                                               | 1.7 mΩ                                                                        |                                                                               |                                                                                                     |
| Insertion/withdrawal cycles                                          | 25                                                                            | 25                                                                            | 25                                                                            | 25                                                                                                  |
| Contact resistance R <sub>2</sub>                                    | 3.3 mΩ                                                                        | 2 mΩ                                                                          | 3.4 mΩ                                                                        | 2.7 mΩ                                                                                              |
| Rated impulse voltage at sea level<br>Voltage waveform ≥ (1.2/50 μs) | 2.95 kV                                                                       | 2.95 kV                                                                       | 2.95 kV                                                                       | 2.95 kV                                                                                             |
| Power-frequency withstand voltage<br>Voltage waveform ≥ (50/60 Hz)   | 1.39 kV                                                                       | 1.39 kV                                                                       | 1.39 kV                                                                       | 1.39 kV                                                                                             |
| <b>Thermal tests (C)</b>                                             |                                                                               |                                                                               |                                                                               |                                                                                                     |
| Tested number of positions                                           | 16                                                                            | 16                                                                            | 16                                                                            | 10                                                                                                  |
| Tested conductor cross section                                       | 1.5 mm <sup>2</sup>                                                           | 1.5 mm <sup>2</sup>                                                           | 1.5 mm <sup>2</sup>                                                           | 1.5 mm <sup>2</sup>                                                                                 |
| Test current                                                         | 8 A                                                                           | 8 A                                                                           | 8 A                                                                           | 8 A                                                                                                 |
| Upper limiting temperature<br>Requirements < 100°C                   | Test passed                                                                   | Test passed                                                                   | Test passed                                                                   | Test passed                                                                                         |
| <b>Climatic tests (D)</b>                                            |                                                                               |                                                                               |                                                                               |                                                                                                     |
| Test sequence 1: low temperature storage                             | -40 °C/2 h                                                                    | -40 °C/2 h                                                                    | -40 °C/2 h                                                                    | -40 °C/2 h                                                                                          |
| Test sequence 2: heat storage                                        | 105 °C/168 h                                                                  | 100 °C/168 h                                                                  | 100 °C/168 h                                                                  | 100 °C/168 h                                                                                        |
| Test sequence 3: noxious gas storage<br>(ISO 6988)                   | 0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /<br>40 °C/1 cycle | 0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /<br>40 °C/1 cycle | 0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /<br>40 °C/1 cycle | 0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /<br>40 °C/1 cycle                       |
| Rated impulse voltage at sea level<br>Voltage waveform ≥ (1.2/50 μs) | 2.95 kV                                                                       | 2.95 kV                                                                       | 2.95 kV                                                                       | 2.95 kV                                                                                             |
| Power-frequency withstand voltage<br>Voltage waveform ≥ (50/60 Hz)   | 1.39 kV                                                                       | 1.39 kV                                                                       | 1.39 kV                                                                       | 1.39 kV                                                                                             |
| <b>Environmental and endurance tests (E)</b>                         |                                                                               |                                                                               |                                                                               |                                                                                                     |
| Specification                                                        | IEC 61984:2008-10                                                             | IEC 61984:2008-10                                                             | IEC 61984:2008-10                                                             | IEC 61984:2008-10                                                                                   |
| Degree of protection                                                 | Finger safety with IP20<br>test finger                                        | Finger safety with IP20<br>test finger                                        | Finger safety with IP20<br>test finger                                        | No contact safety (IP00)<br>in acc. with IEC<br>60529:1989-11 + AMD<br>1:1999-11 + AMD<br>2:2013-08 |

**1803646 MC 1,5/ 9-ST-3,81****MC 1,5/...-ST**

IEC 61984

**Mechanical tests (A)**

Insertion/withdrawal force per position

approx. 8 N / 6 N

approx. 7 N / 4 N

approx. 8 N / 6 N

Polarization when inserted  
Requirement >20 N

Test passed

Test passed

Test passed

Contact holder in insert  
Requirements >20 N

Test passed

Test passed

Test passed

**Durability tests (B)**Contact resistance  $R_1$  1st level

1.9 mΩ

1.3 mΩ

1.3 mΩ

Contact resistance  $R_1$  2nd level

Insertion/withdrawal cycles

25

25

25

Contact resistance  $R_2$ 

2 mΩ

1.5 mΩ

1.6 mΩ

Rated impulse voltage at sea level  
Voltage waveform  $\geq (1.2/50 \mu s)$ 

2.95 kV

2.95 kV

2.95 kV

Power-frequency withstand voltage  
Voltage waveform  $\geq (50/60 \text{ Hz})$ 

1.39 kV

1.39 kV

1.39 kV

**Thermal tests (C)**

Tested number of positions

16

16

20

Tested conductor cross section

1.5 mm<sup>2</sup>1.5 mm<sup>2</sup>1.5 mm<sup>2</sup>

Test current

8 A

8 A

8 A

Upper limiting temperature  
Requirements < 100°C

Test passed

Test passed

Test passed

**Climatic tests (D)**

Test sequence 1: low temperature storage

-40 °C/2 h

-40 °C/2 h

-40 °C/2 h

Test sequence 2: heat storage

100 °C/168 h

100 °C/168 h

100 °C/168 h

Test sequence 3: noxious gas storage  
(ISO 6988)0.2 dm<sup>3</sup> SO<sub>2</sub> on 300 dm<sup>3</sup>/  
40 °C/1 cycle0.2 dm<sup>3</sup> SO<sub>2</sub> on 300 dm<sup>3</sup>/  
40 °C/1 cycle0.2 dm<sup>3</sup> SO<sub>2</sub> on 300 dm<sup>3</sup>/  
40 °C/1 cycleRated impulse voltage at sea level  
Voltage waveform  $\geq (1.2/50 \mu s)$ 

2.95 kV

2.95 kV

2.95 kV

Power-frequency withstand voltage  
Voltage waveform  $\geq (50/60 \text{ Hz})$ 

1.39 kV

1.39 kV

1.39 kV

**Environmental and endurance tests (E)**

Specification

IEC 61984:2008-10

IEC 61984:2008-10

IEC 61984:2008-10

Degree of protection

Finger safety with IP20  
test fingerFinger safety with IP20  
test fingerFinger safety with IP20  
test finger