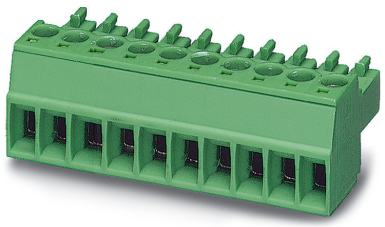
2021-06-17
Product version 06
Document revision 01

Data sheet

Order No.: 1840337

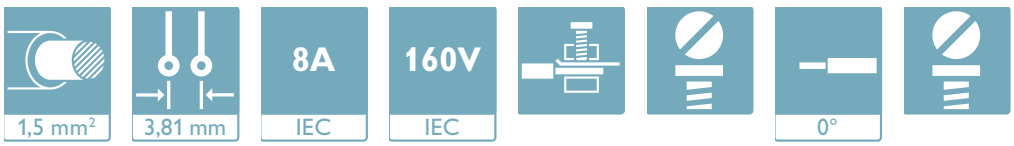
Type: MC 1,5/18-ST-3,81

PCB connector, Screw connection with tension sleeve



The figure shows a 10-position version of the product

1 Main features



- No. of pos. 18
- Conductor cross section 1.5 mm²
- Color green (6021)
- Pitch 3.81 mm
- Connection method Screw connection with tension sleeve
- Nominal current 8 A
- Nominal voltage 160 V
- Connection direction 0 °
- Type of packaging packed in cardboard

2 Your advantages

- Well-known connection principle allows worldwide use
- Low temperature rise, thanks to maximum contact force
- Allows connection of two conductors

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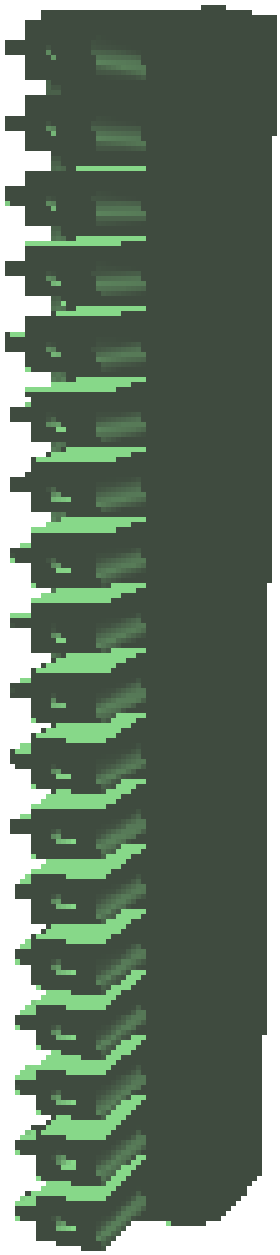
4 3D model in PDF can be activated (Acrobat Reader only)



5 General Technical Data

5.1 item properties

Order No.	1840337
Type	MC 1,5/18-ST-3,81
Connector system	MINI COMBICON
Product type	PCB connector
Type of contact	Female connector
Range of articles	MC 1,5/..-ST
Pitch	3.81 mm
Number of positions	18
Number of levels	1
Number of connections	18
Number of potentials	18
Connection method	Screw connection with tension sleeve
Screw thread	M2
Drive form screw head	Slotted (L)
Connection direction of the conductor to plug-in direction	0 °
Solder pins per potential	1
Type	Standard

6 Mounting

6.1 Flange mounting

Type of locking	without
Mounting flange	without

7 Conductor connection

7.1 Connection capacity

Nominal cross section	1.5 mm²
Conductor cross section, rigid	0.14 mm² ... 1.5 mm²
Conductor cross section, flexible	0.14 mm² ... 1.5 mm²
Conductor cross section flexible, with ferrule without plastic sleeve	0.25 mm² ... 1.5 mm²
Conductor cross section flexible, with ferrule with plastic sleeve	0.25 mm² ... 0.75 mm²
2 conductors with same cross section, solid	0.08 mm² ... 0.5 mm²
2 conductors with same cross section, stranded	0.08 mm² ... 0.75 mm²
2 conductors with same cross section, stranded, with ferrule without plastic sleeve	0.25 mm² ... 0.34 mm²
2 conductors with the same cross section flexible with TWIN ferrule and plastic sleeve	0.5 mm² ... 0.5 mm²
Cylindrical gauge a x b / diameter	2.4 mm x 1.5 mm / 1.6 mm
Stripping length	7 mm
Tightening torque	0.22 Nm ... 0.25 Nm

7.2 Connection capacity AWG

Conductor cross section AWG	28 ... 16

8 Material properties

8.1 Material of metal parts

Note	WEEE/RoHS-compliant, whisker-free acc. to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Terminal point surface	Tin (4 - 8 µm Sn)
Surface contact area	Tin (4 - 8 µm Sn)
Surface characteristics	hot-dip tin-plated

8.2 Material of plastic parts

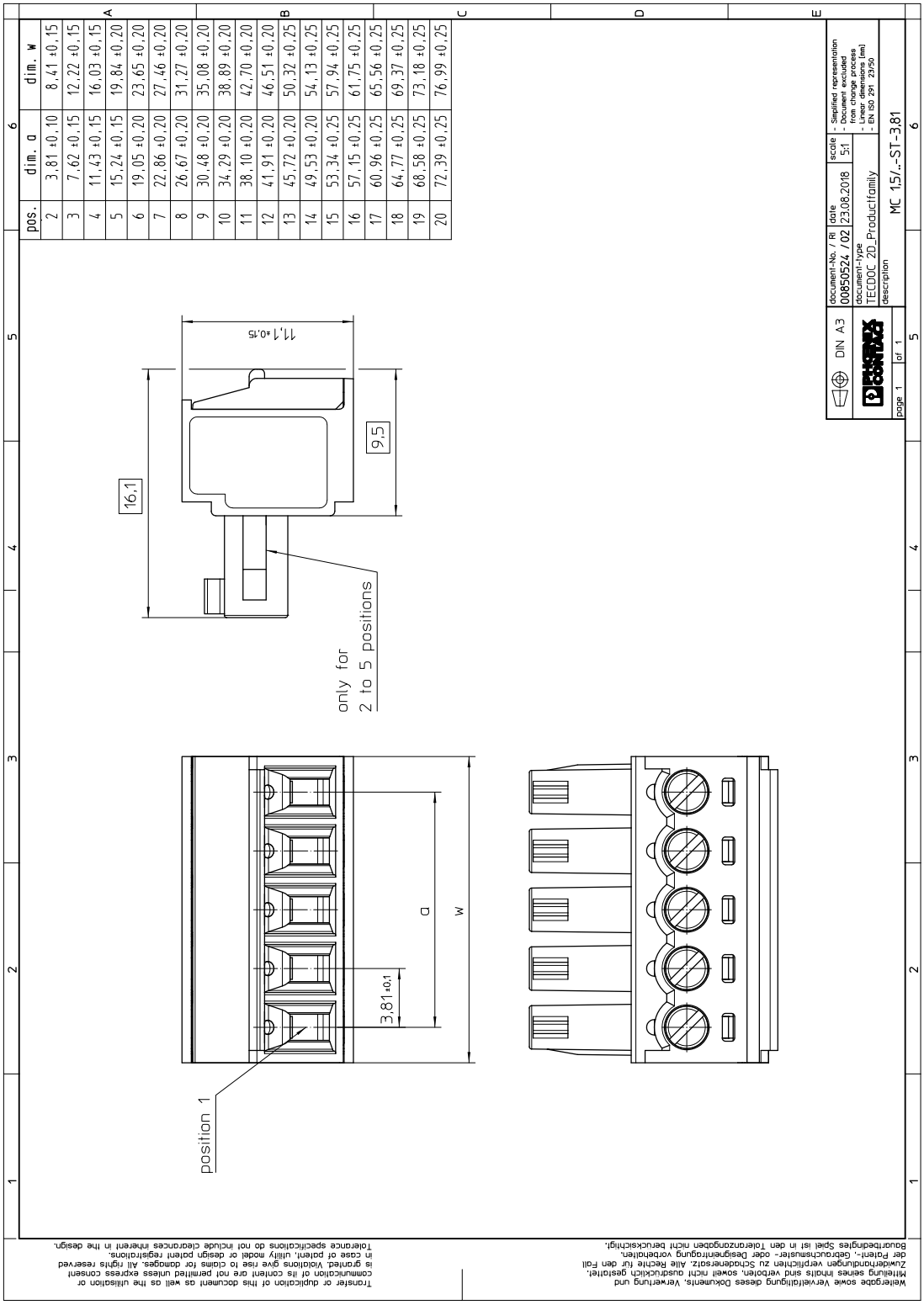
	Housing
Color	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

9 Dimensions

9.1 Dimensions for the product

Length	16.1 mm
Width	69.37 mm
Installed height	11.1 mm
Total height	11.1 mm

10 Series drawing



11 Packaging information

Type of packaging	packed in cardboard
Pieces per package	50

12 Application

12.1 Temperature limit values

Ambient temperature (storage/transport)	-40 °C ... 70 °C
Ambient temperature (assembly)	-5 °C ... 100 °C
Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)

13 General tests

13.1 Specification

Specification	IEC 61984
Specification	IEC 60999-1
Brief description	Printed-circuit board connector

14 Mechanical tests

14.1 Check for damage to conductor or loosening

Result	Test passed
Specification	IEC 60999-1:1999-11

14.2 Pull-out test

Specification	IEC 60999-1:1999-11
Result	Test passed
Conductor cross section/conductor type/tractive force actual value	0.14 mm^2 / solid / > 7 N
Conductor cross section/conductor type/tractive force actual value	0.14 mm^2 / flexible / > 7 N
Conductor cross section/conductor type/tractive force actual value	1.5 mm^2 / solid / > 40 N
Conductor cross section/conductor type/tractive force actual value	1.5 mm^2 / flexible / > 40 N

14.3 Torque test

Specification	IEC 60999-1:1999-11
Result	Test passed

14.4 Visual examination

Specification	IEC 61984:2008-10
Visual examination	Test passed
Specification	IEC 60512-1-1:2002-02

14.5 Dimensional test

Dimensional test	Test passed
Specification	IEC 60512-1-2:2002-02

14.6 Resistance of marking

Resistance of marking	Test passed
Specification	IEC 60068-2-70:1995-12

14.7 Polarization and coding

Polarization when inserted Requirement >20 N	Test passed
Specification	IEC 60512-13-5:2006-02

15 Insertion and withdrawal forces

Insertion and withdrawal force	Test passed
Specification	IEC 60512-13-2:2006-02
No. of cycles	25
Insertion strength per pos. approx.	6 N
Withdraw strength per pos. approx.	4 N

16 Electrical tests

Rated current / conductor cross section	8 A / 1.5 mm²
Rated insulation voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
Contact resistance	1.3 mΩ
Degree of pollution	2

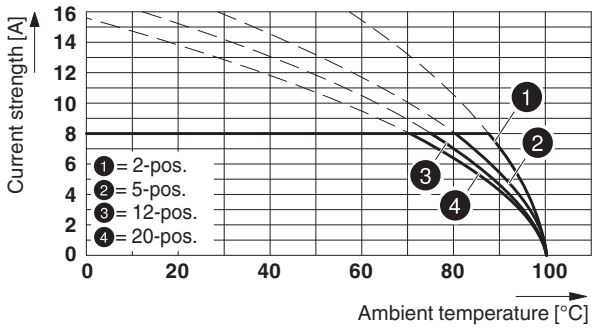
16.1 Air and creepage distances

Component	PCB connector		
Specification	IEC 60664-1:2007-04		
Mains type	unearthed mains		
Insulating material group	I		
Comparative tracking index (IEC 60112:2003-01)	CTI 600		
Rated insulation voltage	160 V	160 V	320 V
Rated surge voltage	2.5 kV	2.5 kV	2.5 kV
Degree of pollution	3	2	2
Overvoltage category	III	III	II
Minimum clearance case A (inhomogeneous field)	1.5 mm	1.5 mm	1.5 mm
Minimum value of the creepage path requirement in acc. with table	2 mm	1.5 mm	1.6 mm

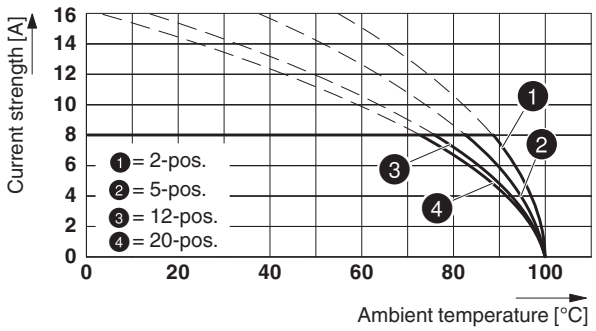
17 Current carrying capacity/derating curves

Specification	IEC 61984:2008-10
Note	Representation based on IEC 60512-5-2:2002-02
Note	For number of positions, see diagram
Reduction factor	0.8
Conductor cross section	1.5 mm²

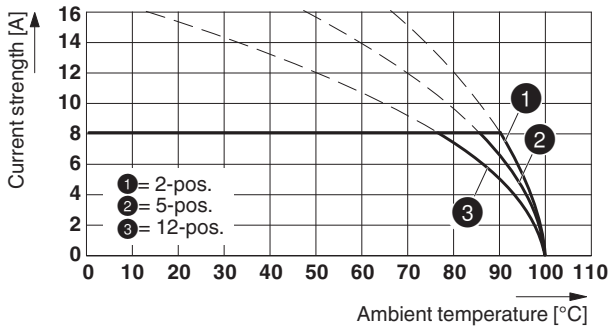
Type: MC 1,5/...-ST-3,81 with MC 1,5/...-G-3,81



Type: MC 1,5/...-ST-3,81 with MCV 1,5/...-G-3,81

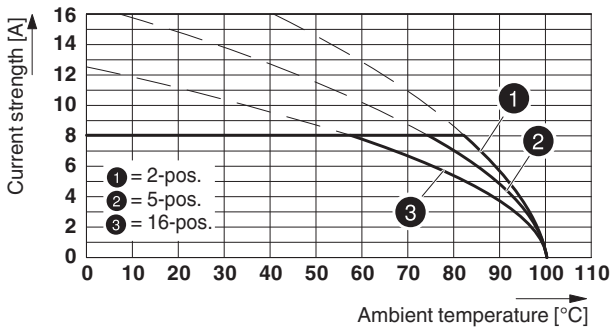


Type: MC 1,5/...-ST-3,81 with MCV 1,5/...-G-3,81 P26 THR

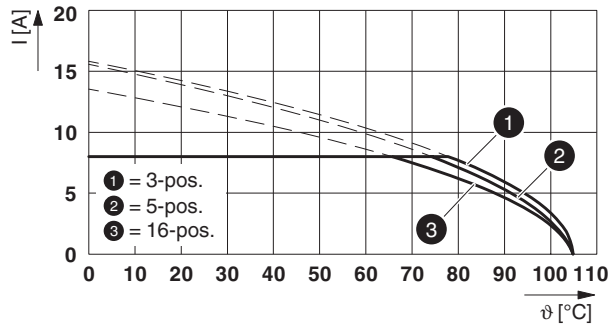


1840337 MC 1,5/18-ST-3,81

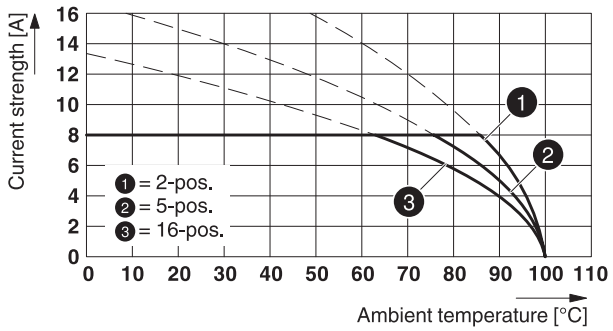
Type: MC 1,5/...-ST-3,81 with MCD 1,5/...-G1-3,81



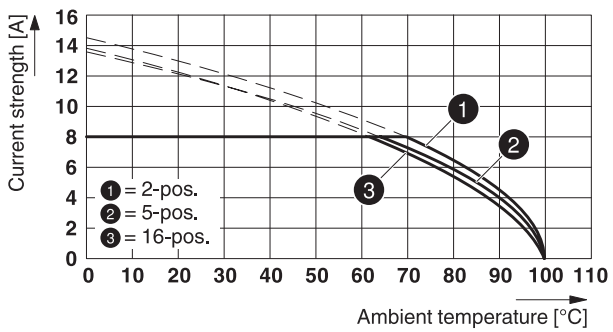
Type: MC 1,5/...-ST-3,81 with MCVK 1,5/...-G-3,81



Type: MC 1,5/...-ST-3,81 with MCDV 1,5/...-G1-3,81

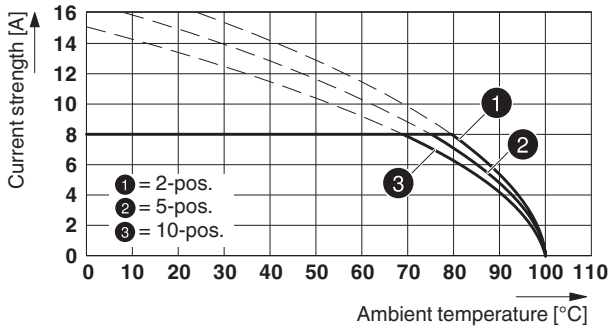


Type: MC 1,5/...-ST-3,81 with MCVU 1,5/...-GFD-3,81

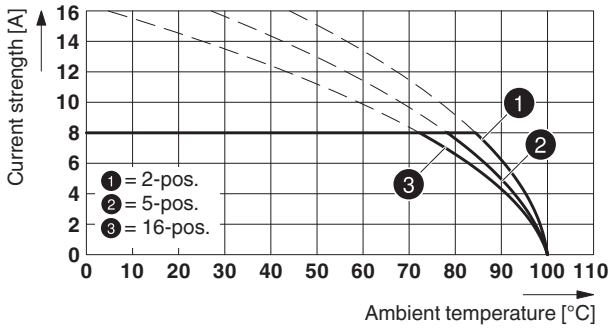


1840337 MC 1,5/18-ST-3,81

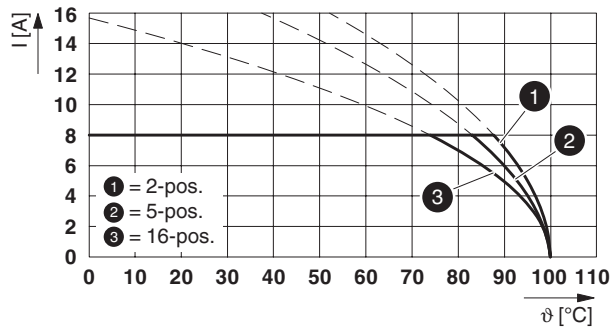
Type: MC 1,5/...-ST-3,81 with MCO 1,5/...-GR-3,81



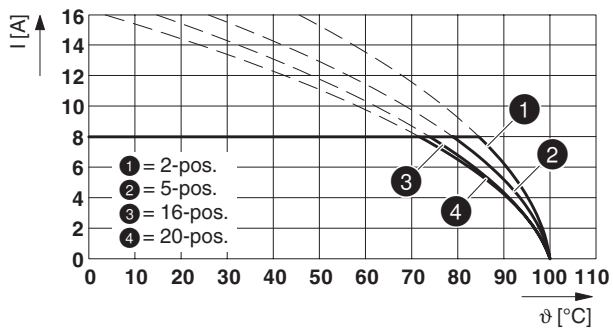
Type: MC 1,5/...-ST-3,81 with IMC 1,5/...-ST-3,81



Type: MC 1,5/...-ST-3,81 with SMC 1,5/...-G-3,81



Type: MC 1,5/...-ST-3,81 with MC 1,5/...-G-3,81 P...THR



18 Environmental and durability tests

18.1 Vibration test

Specification	IEC 60068-2-6:2007-12
Result	Test passed
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 - 60.1 Hz)
Acceleration	5g (60.1 - 150 Hz)
Test duration per axis	2.5 h
Test directions	X-, Y- and Z-axis
Note	The connected conductor loops were guided to the test sample at a distance of approx. 10 cm.

18.2 Insulation resistance

Specification	IEC 60512-3-1:2002-02
Result	Test passed
Insulation resistance, neighboring positions	> 5 MΩ

19 Type approval and special tests

20 Classification for connectors

Specification	IEC 61984:2008-10
Main features	Connectors without switching capacity (COC)
Construction form	Fixed connectors
Strain relief elements	without strain relief
Connection method	Can be reconnected
Protection against electric shock	Not encapsulated - touch-proof when inserted
Protective conductor	without PE
Lock	no
Connection method	Screw terminal points

21 Approvals / Certificates

CSA	Voltage [V]	Current [A]	Cross section [AWG]	Cross section [mm²]
Usegroup B				
	300 V	8 A	28 - 16	-
Usegroup D				
	300 V	8 A	28 - 16	-

IECEE CB Scheme	Voltage [V]	Current [A]	Cross section [AWG]	Cross section [mm²]
	160 V	8 A	-	0.2 - 1.5

EAC				

VDE Gutachten mit Fertigungsüberwachung	Voltage [V]	Current [A]	Cross section [AWG]	Cross section [mm²]
	160 V	8 A	-	0.2 - 1.5

cULus Recognized	Voltage [V]	Current [A]	Cross section [AWG]	Cross section [mm²]
Usegroup B				
	300 V	8 A	30 - 14	-
Usegroup D				
	300 V	8 A	30 - 14	-

VDE Gutachten mit Fertigungsüberwachung	Voltage [V]	Current [A]	Cross section [AWG]	Cross section [mm²]
	160 V	8 A	-	0.2 - 1.5

22 Commercial Data

Order No.	1840337
Type	MC 1,5/18-ST-3,81
Pieces per package	50
Net weight	12.699 g
GTIN	4017918052072
	Information that applies locally, see link on page 1
	Information that applies locally, see link on page 1

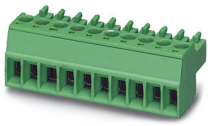
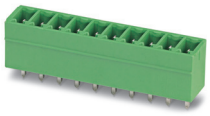
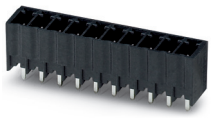
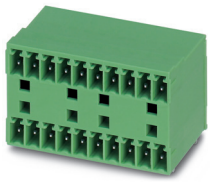
23 corresponding headers

Order No.	Type
1841297	MC 1,5/18-G-3,81
1844906	MCV 1,5/18-G-3,81

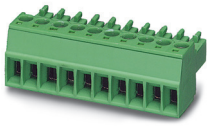
24 Accessories

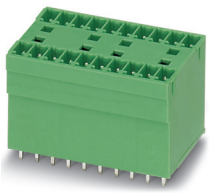
Description	Order No.	Type
	0804109	SK 3,81/2,8:FORTL.ZAHLEN
Screwdriver, slot-headed, VDE insulated, size: 0.4 x 2.5 x 80 mm, 2-component grip, with non-slip grip	1205037	SZS 0,4X2,5 VDE
	0805399	SK 3,81/2,8:UNBEDRUCKT
Marker pen, for manual labeling of unprinted Zack strips, smear-proof and waterproof, line thickness 0.5 mm	1051993	B-STIFT
Insertion bridge for plugs featuring a screw connection with a 3.81 mm pitch	1733495	EBPL 2-3,81
Insertion bridge for plugs featuring a screw connection with a 3.81 mm pitch	1733505	EBPL 3-3,81
Insertion bridge for plugs featuring a screw connection with a 3.81 mm pitch	1733518	EBPL 4-3,81

25 Combination tests

				
MC 1,5/..-ST	**MC 1,5/..-G**	**MCV 1,5/..-G**	**MCV 1,5/..-G-THR**	**MCD 1,5/..-G1**
IEC 61984	IEC 61984	IEC 61984	IEC 61984	IEC 61984
Mechanical tests (A)				
Insertion/withdrawal force per position	approx. 6 N / 4 N	approx. 8 N / 6 N	approx. 8 N / 6 N	approx. 8 N / 5 N
Polarization when inserted Requirement >20 N	Test passed	Test passed	Test passed	Test passed
Contact holder in insert Requirements >20 N	Test passed	Test passed	Test passed	Test passed
Durability tests (B)				
Contact resistance R_1 1st level	1.3 mΩ	1.2 mΩ	1.1 mΩ	1.2 mΩ
Contact resistance R_1 2nd level				2.2 mΩ
Insertion/withdrawal cycles	25	25	25	25
Contact resistance R_2	1.5 mΩ	1.2 mΩ	1.2 mΩ	1.3 mΩ
Rated impulse voltage at sea level Voltage waveform ≥ (1.2/50 µs)	2.95 kV	2.95 kV	2.95 kV	2.95 kV
Power-frequency withstand voltage Voltage waveform ≥ (50/60 Hz)	1.39 kV	1.39 kV	1.39 kV	1.39 kV
Thermal tests (C)				
Tested number of positions	20	20	12	16
Tested conductor cross section	1.5 mm²	1.5 mm²	1.5 mm²	1.5 mm²
Test current	8 A DC	8 A DC	8 A	8 A
Upper limiting temperature Requirements < 100°C	Test passed	Test passed	Test passed	Test passed
Climatic tests (D)				
Test sequence 1: low temperature storage	-40 °C/2 h	-40 °C/2 h	-40 °C/2 h	-40 °C/2 h
Test sequence 2: heat storage	100 °C/168 h	100 °C/168 h	100 °C/168 h	100 °C/168 h
Test sequence 3: noxious gas storage (ISO 6988)	0.2 dm^3 SO_2 on 300 dm^3/ 40 °C/1 cycle	0.2 dm^3 SO_2 on 300 dm^3/ 40 °C/1 cycle	0.2 dm^3 SO_2 on 300 dm^3/ 40 °C/1 cycle	0.2 dm^3 SO_2 on 300 dm^3/ 40 °C/1 cycle
Rated impulse voltage at sea level Voltage waveform ≥ (1.2/50 µs)	2.95 kV	2.95 kV	2.95 kV	2.95 kV
Power-frequency withstand voltage Voltage waveform ≥ (50/60 Hz)	1.39 kV	1.39 kV	1.39 kV	1.39 kV
Environmental and endurance tests (E)				
Specification	IEC 61984:2008-10	IEC 61984:2008-10	IEC 61984:2008-10	IEC 61984:2008-10
Degree of protection	Finger safety with IP20 test finger	Finger safety with IP20 test finger	Finger safety with IP20 test finger	Finger safety with IP20 test finger

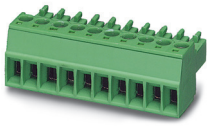
1840337 MC 1,5/18-ST-3,81





MC 1,5/..-ST	MCVK 1,5/..-G	MCDV 1,5/..-G1	MCVU 1,5/..-GFD	MCO 1,5/..-GR
IEC 61984	IEC 61984	IEC 61984	IEC 61984	IEC 61984
Mechanical tests (A)				
Insertion/withdrawal force per position	approx. 8 N / 4 N	approx. 8 N / 6 N	approx. 8 N / 6 N	approx. 8 N / 6 N
Polarization when inserted Requirement >20 N	Test passed	Test passed	Test passed	Test passed
Contact holder in insert Requirements >20 N	Test passed	Test passed	Test passed	Test passed
Durability tests (B)				
Contact resistance R_1 1st level	3.3 mΩ	1.7 mΩ	3.4 mΩ	2.6 mΩ
Contact resistance R_1 2nd level		1.7 mΩ		
Insertion/withdrawal cycles	25	25	25	25
Contact resistance R_2	3.3 mΩ	2 mΩ	3.4 mΩ	2.7 mΩ
Rated impulse voltage at sea level Voltage waveform ≥ (1.2/50 µs)	2.95 kV	2.95 kV	2.95 kV	2.95 kV
Power-frequency withstand voltage Voltage waveform ≥ (50/60 Hz)	1.39 kV	1.39 kV	1.39 kV	1.39 kV
Thermal tests (C)				
Tested number of positions	16	16	16	10
Tested conductor cross section	1.5 mm²	1.5 mm²	1.5 mm²	1.5 mm²
Test current	8 A	8 A	8 A	8 A
Upper limiting temperature Requirements < 100°C	Test passed	Test passed	Test passed	Test passed
Climatic tests (D)				
Test sequence 1: low temperature storage	-40 °C/2 h	-40 °C/2 h	-40 °C/2 h	-40 °C/2 h
Test sequence 2: heat storage	105 °C/168 h	100 °C/168 h	100 °C/168 h	100 °C/168 h
Test sequence 3: noxious gas storage (ISO 6988)	0.2 dm^3 SO_2 on 300 dm^3/ 40 °C/1 cycle	0.2 dm^3 SO_2 on 300 dm^3/ 40 °C/1 cycle	0.2 dm^3 SO_2 on 300 dm^3/ 40 °C/1 cycle	0.2 dm^3 SO_2 on 300 dm^3/ 40 °C/1 cycle
Rated impulse voltage at sea level Voltage waveform ≥ (1.2/50 µs)	2.95 kV	2.95 kV	2.95 kV	2.95 kV
Power-frequency withstand voltage Voltage waveform ≥ (50/60 Hz)	1.39 kV	1.39 kV	1.39 kV	1.39 kV
Environmental and endurance tests (E)				
Specification	IEC 61984:2008-10	IEC 61984:2008-10	IEC 61984:2008-10	IEC 61984:2008-10
Degree of protection	Finger safety with IP20 test finger	Finger safety with IP20 test finger	Finger safety with IP20 test finger	No contact safety (IP00) in acc. with IEC 60529:1989-11 + AMD 1:1999-11 + AMD 2:2013-08

1840337 MC 1,5/18-ST-3,81



	MC 1,5/..-ST	IMC 1,5/..-ST	SMC 1,5/..-G	MC 1,5/..-G-THR	
	IEC 61984	IEC 61984	IEC 61984	IEC 61984	
Mechanical tests (A)					
Insertion/withdrawal force per position		approx. 8 N / 6 N	approx. 7 N / 4 N	approx. 8 N / 6 N	
Polarization when inserted Requirement >20 N		Test passed	Test passed	Test passed	
Contact holder in insert Requirements >20 N		Test passed	Test passed	Test passed	
Durability tests (B)					
Contact resistance R_1 1st level		1.9 mΩ	1.3 mΩ	1.3 mΩ	
Contact resistance R_1 2nd level					
Insertion/withdrawal cycles		25	25	25	
Contact resistance R_2		2 mΩ	1.5 mΩ	1.6 mΩ	
Rated impulse voltage at sea level Voltage waveform ≥ (1.2/50 µs)		2.95 kV	2.95 kV	2.95 kV	
Power-frequency withstand voltage Voltage waveform ≥ (50/60 Hz)		1.39 kV	1.39 kV	1.39 kV	
Thermal tests (C)					
Tested number of positions		16	16	20	
Tested conductor cross section		1.5 mm^2	1.5 mm^2	1.5 mm^2	
Test current		8 A	8 A	8 A	
Upper limiting temperature Requirements < 100°C		Test passed	Test passed	Test passed	
Climatic tests (D)					
Test sequence 1: low temperature storage		-40 °C/2 h	-40 °C/2 h	-40 °C/2 h	
Test sequence 2: heat storage		100 °C/168 h	100 °C/168 h	100 °C/168 h	
Test sequence 3: noxious gas storage (ISO 6988)		0.2 dm^3 SO_2 on 300 dm^3/ 40 °C/1 cycle	0.2 dm^3 SO_2 on 300 dm^3/ 40 °C/1 cycle	0.2 dm^3 SO_2 on 300 dm^3/ 40 °C/1 cycle	
Rated impulse voltage at sea level Voltage waveform ≥ (1.2/50 µs)		2.95 kV	2.95 kV	2.95 kV	
Power-frequency withstand voltage Voltage waveform ≥ (50/60 Hz)		1.39 kV	1.39 kV	1.39 kV	
Environmental and endurance tests (E)					
Specification		IEC 61984:2008-10	IEC 61984:2008-10	IEC 61984:2008-10	
Degree of protection		Finger safety with IP20 test finger	Finger safety with IP20 test finger	Finger safety with IP20 test finger	