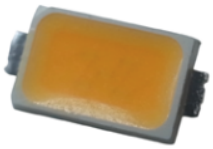
EDISON
Lighting Design Manufacturing Service

PLCC Series

ET-5630B 0.5W Datasheet



Features :

- High luminous Intensity and high efficiency
- Based on Blue : InGaN technology
- Wide viewing angle : 120°
- Excellent performance and visibility
- Suitable for all SMT assembly methods
- IR reflow process compatible
- Environmental friendly; RoHS compliance

Typical Applications :

- Signal and Symbol Luminaire
- Indoor Displays
- Backlighting (illuminated advertising, general lighting)

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Table of Contents

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General Information

Introduction

Ultra high luminous efficacy, combined with the flexibility in design due to its slim and miniature size, PLCC LED Series are optimized to be used as lighting for signboard.

Ordering Code Format

2	T	x x	x x	x x	x x	0 0 0	x x x
X1	X2	X3-X4	X5-X6	X7-X8	X9-X10	X11-X13	X14-X16

X1		X2		X3-X4		X5-X6		X7-X8	
Type		Component		Series		Wattage		Color	
2	Emitter (L1)	T	PLCC	01	3014	01	1W	CW	Cool White
				03	3528	X1	0.1W	NW	Neutral White
				04	5050	X2	0.2W	WW	Warm White
				05	5630	X5	0.5W	RX	Red
						Y6	0.06W	TX	True Green
								BX	Blue
								AX	Amber
								YX	Yellow
								OX	Red Orange
								M1	RGB

X9-X10		X11-X13		X14-X16	
Internal code		PCB Board		Serial Number	
-	-	000	-	-	-

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Absolute Maximum Ratings (Ta=25°C)

Parameter	Symbol	Value	Units
Forward Current	I_F	200	mA
Pulse Forward Current (tp<=100μs, Duty cycle=0.25)	I_{pulse}	400	mA
Reverse Current	I_R	10	uA
Reverse Voltage	V_R	[2]	V
LED Junction Temperature	T_J	125	°C
Operating Temperature	-	-40 ~ +80	°C
Storage Temperature	-	-40 ~ +125	°C
ESD Sensitivity (HBM)	V_B	2,000	V
Soldering Temperature	T_s	Reflow Soldering : 255~260°C/10~30sec Manual Soldering : 350°C/3sec	

Notes:
1. Proper current derating must be observed to maintain junction temperature below the maximum at all time.
2. LEDs are not designed to be driven in reverse bias.

Characteristics

Parameter		Symbol	Value	Units
Viewing Angle	(Typ.)	$2\Theta_{1/2}$	120	Degree
Thermal resistance		-	20	°C/W
CRI		-	70/ 80	-
CCT/Wavelength	(Cool White) (Neutral White) (Warm White)	-	5,000 - 10,000 3,800 - 5,000 2,670 - 3,800	K

Notes:
1. $2\theta_{1/2}$ is the off-axis angle where the luminous intensity is half of the axial luminous intensity.
2. Color Rendering index CRI tolerance: ±2.

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Luminous Flux Characteristic

Luminous Flux Characteristics, I_F=150mA and T_J=25˚C

Color	CRI	Group	Min. Luminous Flux(lm)	Max. Luminous Flux(lm)	Forward Current(mA)	Order Code
Cool White	70	R2	45.3	51.2	150	2T05X5CW20000006
		S1	51.2	58.8		
		S2	58.8	66.5		
Cool White	80	R1	39.4	45.3		2T05X5CW14000004
		R2	45.3	51.2		
		S1	51.2	58.8		
Neutral White	80	R1	39.4	45.3		2T05X5NW11000004
		R2	45.3	51.2		
		S1	51.2	58.8		
Warm White	80	R1	39.4	45.3		2T05X5WW11000006
		R2	45.3	51.2		
		S1	51.2	58.8		

Note:
The luminous flux performance is guaranteed within published operating conditions. Edison Opto maintains a tolerance of ±10% on flux measurements.

Voltage Bin Structure

Group	Min. Voltage (V)	Max. Voltage (V)
VC1	3.0	3.1
VA2	3.1	3.2
VB2	3.2	3.3
VC2	3.3	3.4
VA3	3.4	3.5
VB3	3.5	3.6

Note:
Forward voltage measurement allowance is ± 0.1V.

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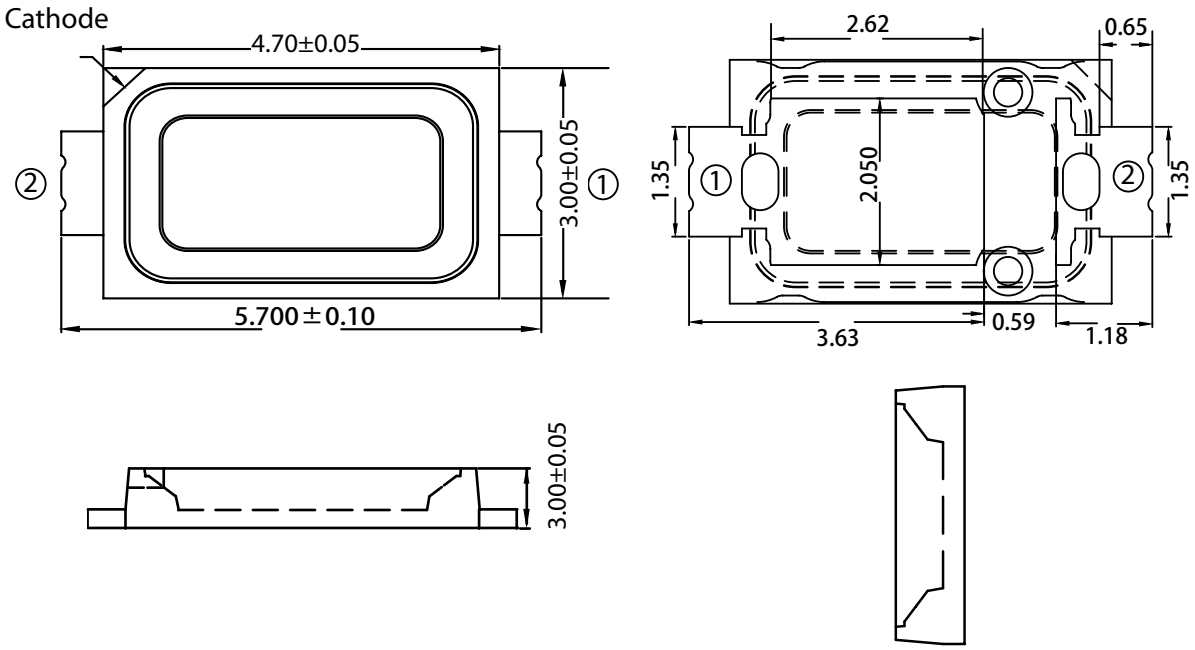
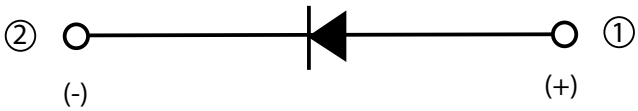
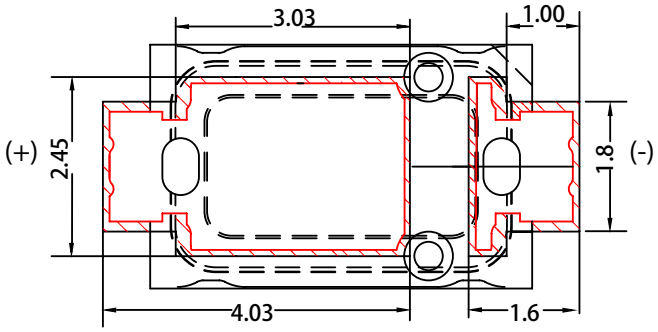
Mechanical Dimensions



Circuit



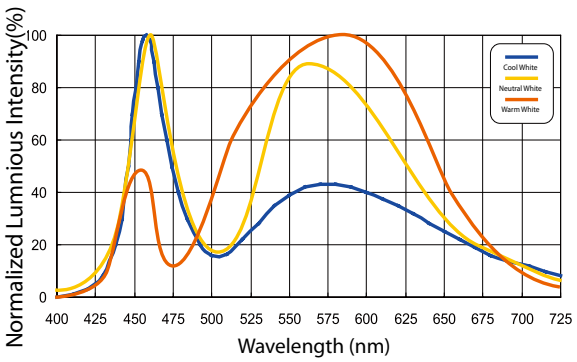
Solder Pad



Notes:
1. All dimensions are measured in mm.
2. Tolerance : ± 0.20 mm

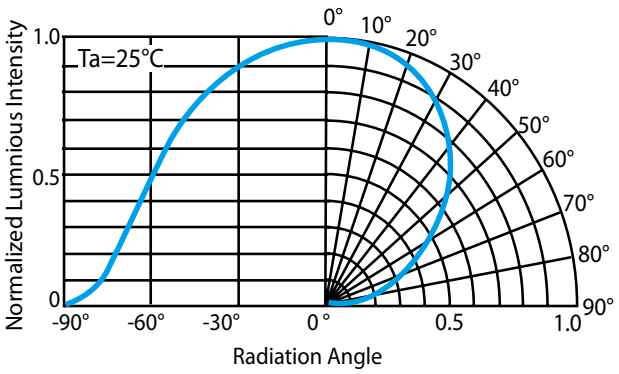
Characteristic Curve

Color Spectrum



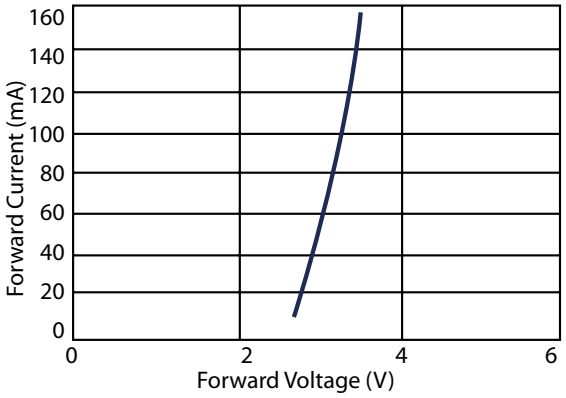
Color Spectrum at a typical CCT for PLCC 5630 series

Beam Pattern



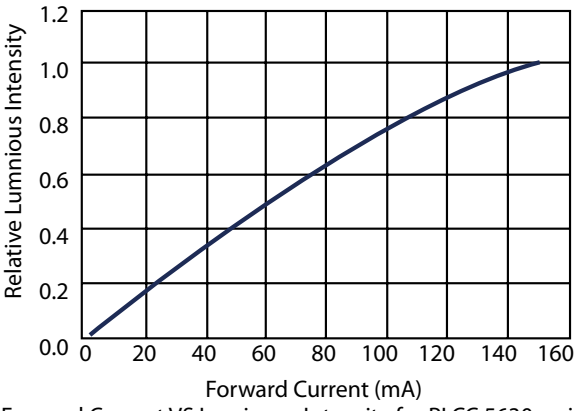
Beam pattern diagram for PLCC 5630 series

Forward Voltage VS Forward Current



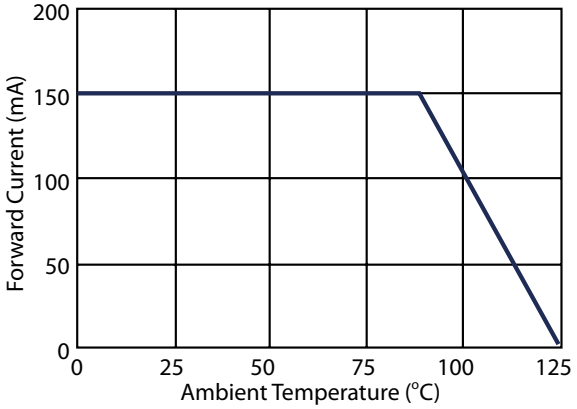
Forward Voltage VS Forward Current for PLCC 5630 series

Forward Current VS Relative Intensity



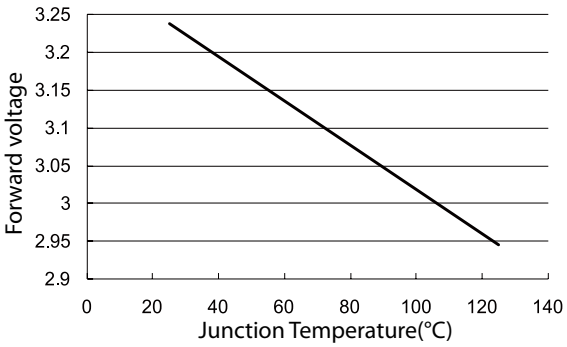
Forward Current VS Luminous Intensity for PLCC 5630 series

Ambient Temperature VS Forward Current



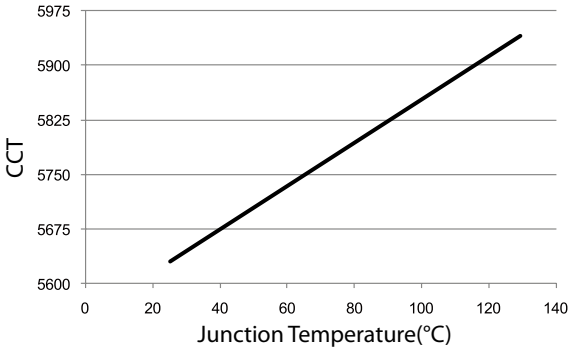
Ambient Temperature VS Forward Current for PLCC 5630 series

Junction Temperature VS Forward Voltage

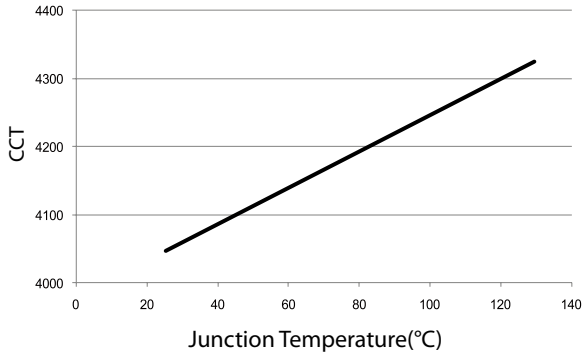


Forward Voltage VS Junction Temperature for PLCC 5630 series

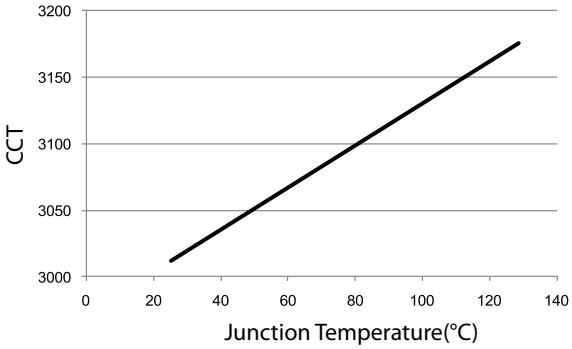
Junction Temperature VS CCT



Junction Temperature VS CCT for PLCC 5630 series Cool White

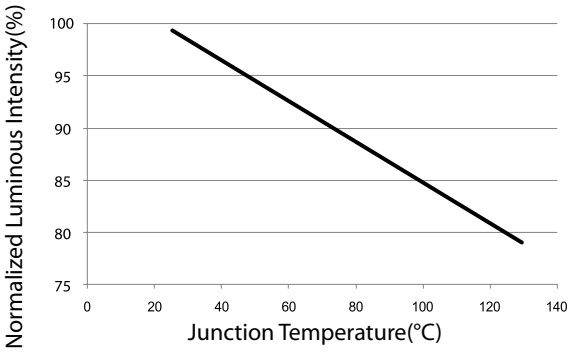


Junction Temperature VS CCT for PLCC 5630 series Neutral White



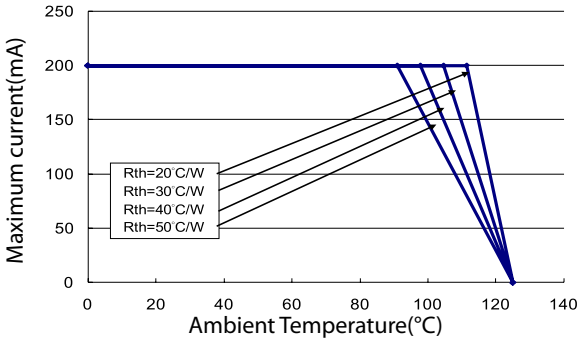
Junction Temperature VS CCT for PLCC 5630 series Warm White

Junction Temperature VS Luminous Intensity



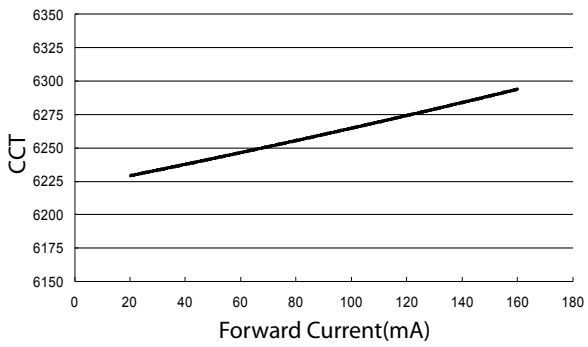
Junction Temperature VS Luminous Intensity for PLCC 5630 series

Maximun Current VS Ambient Temperature

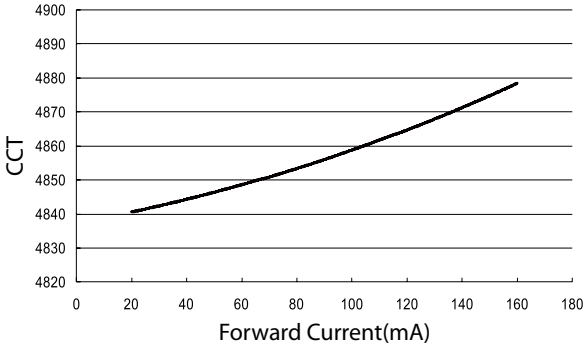


Maximum Current VS Ambient temperature for PLCC 5630 series

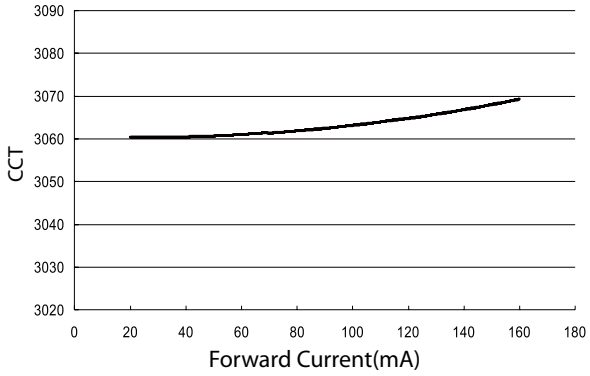
CCT VS Forward Current



CCT VS Forward Current for PLCC 5630 series Cool White



CCT VS Forward Current for PLCC 5630 series Neutral White



CCT VS Forward Current for PLCC 5630 series Warm White

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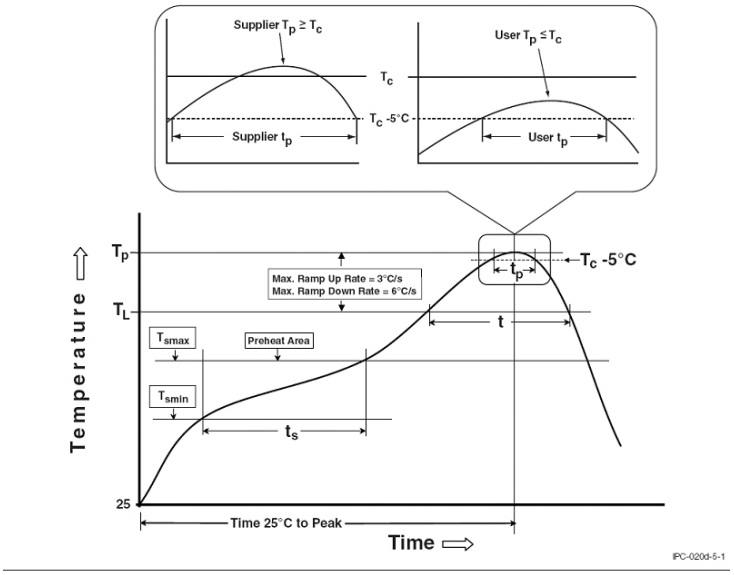
Reflow Profile

The following reflow profile is from IPC/JEDEC J-STD-020D which provided here for reference.



Reflow Profiles

Classification Reflow Profiles

Profile Feature	Pb-Free Assembly
Preheat & Soak Temperature min (Tsmin) Temperature max (Tsmax) Time (Tsmin to Tsmax) (ts)	150 °C 200 °C 60-120 seconds
Average ramp-up rate (Tsmax to Tp)	3 °C/second max.
Liquidous temperature (TL) Time at liquidous (tL)	217 °C 60-150 seconds
Peak package body temperature (Tp)*	255 °C ~260 °C *
Classification temperature (Tc)	260 °C
Time (tp)** within 5 °C of the specified classification temperature (Tc)	30** seconds
Average ramp-down rate (Tp to Tsmax)	6°C/second max.
Time 25°C to peak temperature	8 minutes max.

Notes:
1. * Tolerance for peak profile temperature (Tp) is defined as a supplier minimum and a user maximum.
2. ** Tolerance for time at peak profile temperature (tp) is defined as a supplier minimum and a user maximum.

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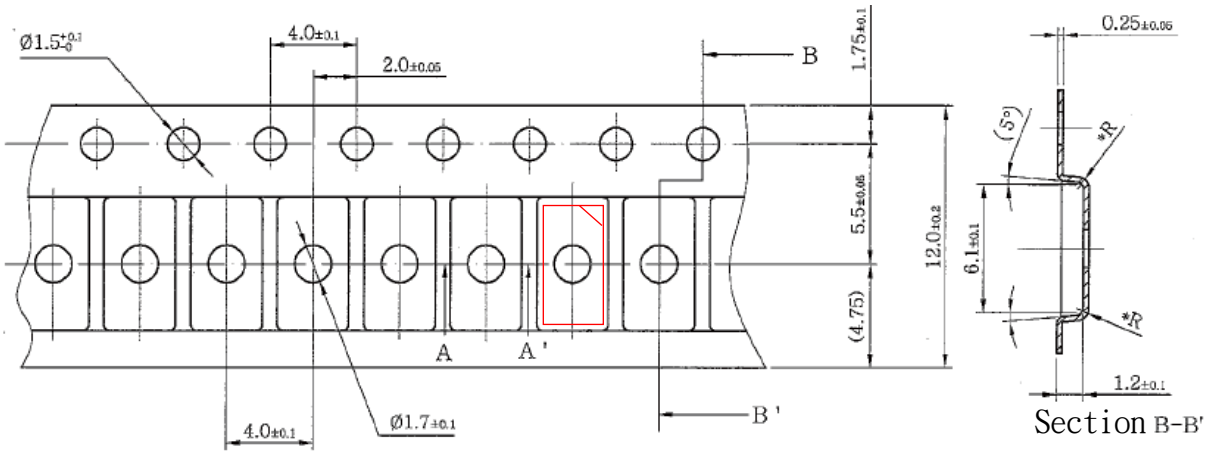
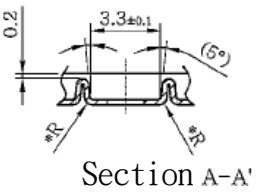
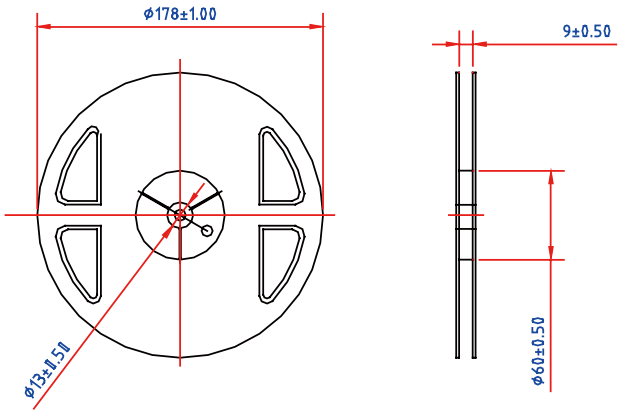
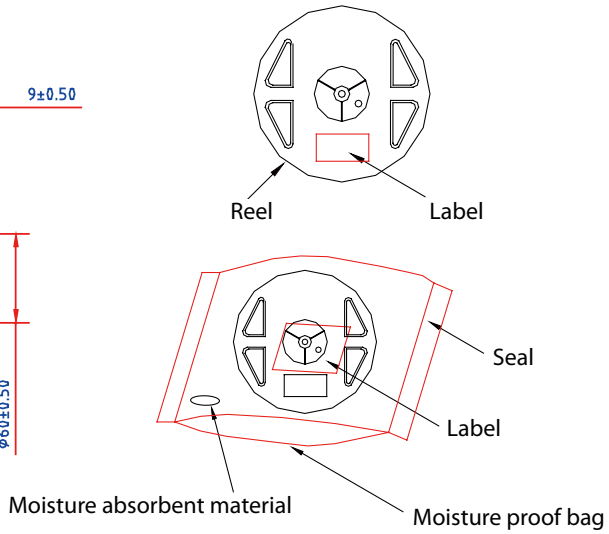
Product Packaging Information





Taping Reel





Item	Quantity	Total	Dimensions(mm)
Reel	3,000pcs	3,000pcs	R=178
Carton	36 reels	108,000pcs	520*255*285
Starting with 50pcs empty, and 50pcs empty at the last			

Lighting Design Manufacturing Service

Revision History

Versions	Description	Release Date
1	Establish order code information	2013/09/05

About Edison Opto

Edison Opto is a leading manufacturer of high power LED and a solution provider experienced in LDMS. LDMS is an integrated program derived from the four essential technologies in LED lighting applications- Thermal Management, Electrical Scheme, Mechanical Refinement, Optical Optimization, to provide customer with various LED components and modules. More Information about the company and our products can be found at www.edison-opto.com

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For general assistance please contact:
service@edison-opto.com.tw

For technical assistance please contact:
LED.Detective@edison-opto.com.tw