FERRITE CERAMICS

DATA SHEET

EFD15EFD cores and accessories

Product specification Supersedes data of December 1998 File under Ferrite Ceramics, MA01 2000 Apr 20





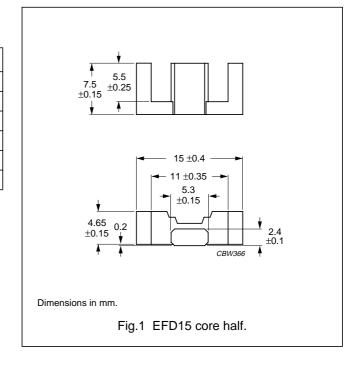
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CORES

Effective core parameters

SYMBOL PARAMETER		VALUE	UNIT
Σ(I/A)	$\Sigma(I/A)$ core factor (C1)		mm ⁻¹
V _e	510	mm ³	
I _e effective length		34.0	mm
A _e effective area		15.0	mm ²
A _{min} minimum area		12.2	mm ²
m mass of core half		≈1.4	g



Core sets

Clamping force for A_L measurements, 20 $\pm 5\ N.$

GRADE	A _L (nH)	$\mu_{\mathbf{e}}$	AIR GAP (μm)	TYPE NUMBER
3C90	63 ±5%	≈115	≈350	EFD15-3C90-A63-S
	100 ±8%	≈180	≈170	EFD15-3C90-A100-S
	160 ±10%	≈290	≈100	EFD15-3C90-A160-S
	950 ±25%	≈1700	≈0	EFD15-3C90-S
3C94 des	63 ±5%	≈115	≈350	EFD15-3C94-A63-S
	100 ±8%	≈180	≈170	EFD15-3C94-A100-S
	160 ±10%	≈290	≈100	EFD15-3C94-A160-S
	950 ±25%	≈1700	≈0	EFD15-3C94-S
3C96 prot	850 ±25%	≈1520	≈0	EFD15-3C96-S
3F3	63 ±5%	≈115	≈350	EFD15-3F3-A63-S
	100 ±8%	≈180	≈170	EFD15-3F3-A100-S
	160 ±10%	≈290	≈100	EFD15-3F3-A160-S
	780 ±25%	≈1 400	≈0	EFD15-3F3-S
3F35 prot	630 ±25%	≈1130	≈0	EFD15-3F35-S
3F4 des	63 ±5%	≈115	≈350	EFD15-3F4-A63-S
	100 ±8%	≈180	≈160	EFD15-3F4-A100-S
	160 ±10%	≈290	≈90	EFD15-3F4-A160-S
	400 ±25%	≈720	≈0	EFD15-3F4-S
3E4 sup	2000 +40/-30%	≈3610	≈0	EFD15-3E4-S
3E5	3600 +40/-30%	≈6500	≈0	EFD15-3E5-S

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Properties of core sets under power conditions

	B (mT) at		CORE LOSS (W) at			
GRADE	H = 250 A/m; f = 25 kHz; T = 100 °C	f = 100 kHz; B = 100 mT; T = 100 °C	f = 100 kHz; B = 200 mT; T = 100 °C	f = 400 kHz; B = 50 mT; T = 100 °C		
3C90	≥320	≤0.057	_	_		
3C94	≥320	≤0.045	≈0.22	≈0.100		
3C96	≥320	≈0.032	≈0.15	≈0.070		
3F35	≥300	-	_	≈0.051		
3F3	≥315	≤0.06	_	≤0.100		
3F4	≥250	_	_	-		

Properties of core sets under power conditions (continued)

	B (mT) at	CORE LOSS (W) at						
GRADE	H = 250 A/m; f = 25 kHz; T = 100 °C	f = 500 kHz; B = 50 mT; T = 100 °C	f = 500 kHz; B = 100 mT; T = 100 °C	f = 1 MHz; B = 30 mT; T = 100 °C	f = 3 MHz; B = 10 mT; T = 100 °C			
3C90	≥320	_	_	_	-			
3C94	≥320	_	_	_	_			
3C96	≥320	_	_	_	-			
3F35	≥300	≈0.082	≈0.61	_	_			
3F3	≥315	-	_	_	_			
3F4	≥250	_	_	≤0.10	≤0.16			

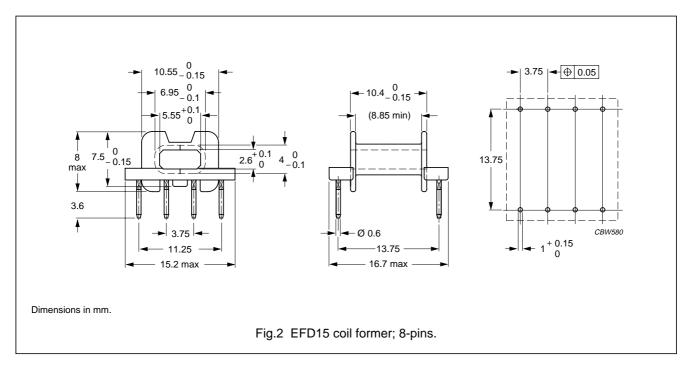
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COIL FORMERS

General data

PARAMETER	SPECIFICATION		
Coil former material	phenolformaldehyde (PF), glass reinforced, flame retardant in accordance with "UL 94V-0"; UL file number E167521(M)		
Pin material	copper-tin alloy (CuSn), tin-lead alloy (SnPb) plated		
Maximum operating temperature	180 °C, "IEC 60085", class H		
Resistance to soldering heat	"IEC 60068-2-20", Part 2, Test Tb, method 1B, 350 °C, 3.5 s		
Solderability	"IEC 60068-2-20", Part 2, Test Ta, method 1: 235 °C, 2 s		



Winding data for EFD15 coil former with 8-pins

NUMBER OF SECTIONS	WINDING AREA (mm²)	MINIMUM WINDING WIDTH (mm)	AVERAGE LENGTH OF TURN (mm)	TYPE NUMBER
1	14.8	8.85	26.3	CSH-EFD15-1S-8P; see note 1

Note

1. Also available with post-inserted pins.

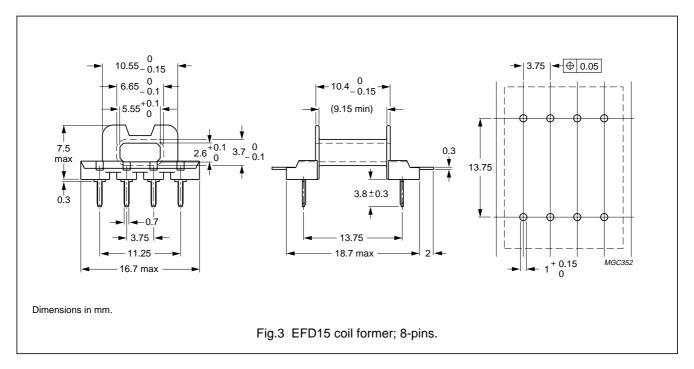
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COIL FORMERS

General data

PARAMETER	SPECIFICATION			
Coil former material	liquid crystal polymer (LCP), glass reinforced, flame retardant in accordance with "UL 94V-0"; UL file number E83005(M)			
Pin material	copper-tin alloy (CuSn), tin-lead alloy (SnPb) plated			
Maximum operating temperature	155 °C, "IEC 60085", class F			
Resistance to soldering heat	"IEC 60068-2-20", Part 2, Test Tb, method 1B, 350 °C, 3.5 s			
Solderability	"IEC 60068-2-20", Part 2, Test Ta, method 1: 235 °C, 2 s			



Winding data for EFD15 coil former (PCB) with 8-pins

NUMBER OF SECTIONS	WINDING AREA (mm²)	MINIMUM WINDING WIDTH (mm)	AVERAGE LENGTH OF TURN (mm)	TYPE NUMBER CPH-EFD15-1S-8P	
1	16.7	9.15	25.6	CPH-EFD15-1S-8P	

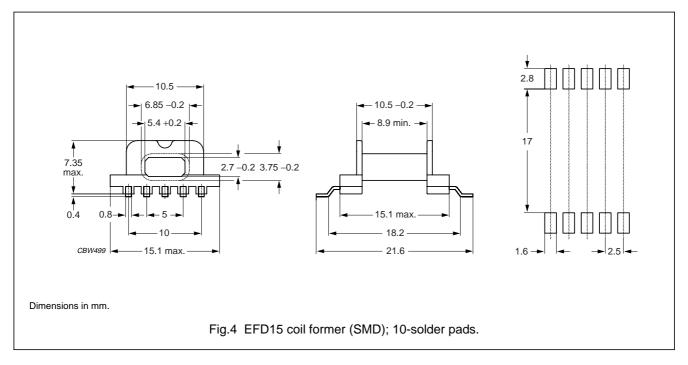
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COIL FORMERS

General data

PARAMETER	SPECIFICATION		
Coil former material	liquid crystal polymer (LCP), glass reinforced, flame retardant in accordance with "UL 94V-0", UL file number E54705 (M)		
Solder pad material	copper-tin alloy (CuSn), tin-lead alloy (SnPb) plated		
Maximum operating temperature	155 °C, "IEC 60085", class F		
Resistance to soldering heat	"IEC 60068-2-20", Part 2, Test Tb, method 1B, 350 °C, 3.5 s		
Solderability	"IEC 60068-2-20", Part 2, Test Ta, method 1: 235 °C, 2 s		



Winding data for EFD15 coil former (SMD)

NUMBER OF SECTIONS	NUMBER OF SOLDER PADS	WINDING AREA (mm²)	MINIMUM WINDING WIDTH (mm)	AVERAGE LENGTH OF TURN (mm)	TYPE NUMBER
1	8	16	8.9	26	CPHS-EFD15-1S-8P-T
1	10	16	8.9	26	CPHS-EFD15-1S-10P

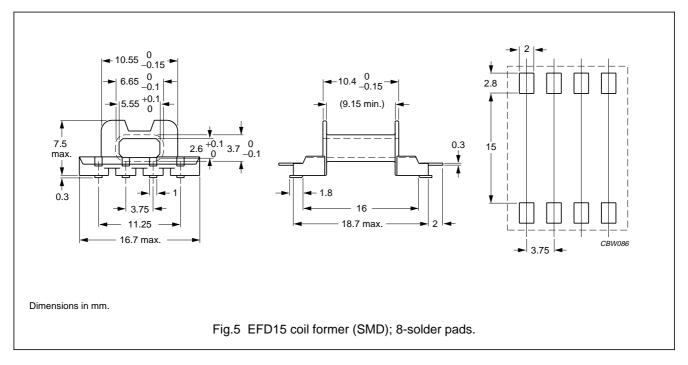
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COIL FORMERS

General data

PARAMETER	SPECIFICATION			
Coil former material	liquid crystal polymer (LCP), glass reinforced, flame retardant in accordance with "UL 94V-0"; UL file number E83005(M)			
Solder pad material	copper-tin alloy (CuSn), tin-lead alloy (SnPb) plated			
Maximum operating temperature	155 °C, <i>"IEC 60085"</i> , class F			
Resistance to soldering heat	"IEC 60068-2-20", Part 2, Test Tb, method 1B, 350 °C, 3.5 s			
Solderability	"IEC 60068-2-20", Part 2, Test Ta, method 1: 235 °C, 2 s			



Winding data for EFD15 coil former (SMD) with 8-solder pads

NUMBER OF SECTIONS	NUMBER OF SOLDER PADS	WINDING AREA (mm²)	MINIMUM WINDING WIDTH (mm)	AVERAGE LENGTH OF TURN (mm)	TYPE NUMBER
1	8	16.7	9.15	25.6	CPHS-EFD15-1S-8P

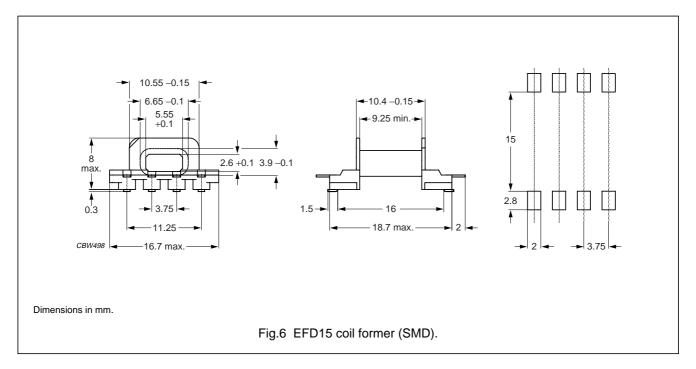
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COIL FORMERS

General data

PARAMETER	SPECIFICATION
Coil former material	phenolformaldehyde (PF), glass reinforced, flame retardant in accordance with "UL 94V-0"; UL file number E41429 (M)
Pin material	copper-tin alloy (CuSn), tin-lead alloy (SnPb) plated
Maximum operating temperature	180 °C, <i>"IEC 60085"</i> , class H
Resistance to soldering heat	"IEC 60068-2-20", Part 2, Test Tb, method 1B, 350 °C, 3.5 s
Solderability	"IEC 60068-2-20", Part 2, Test Ta, method 1: 235 °C, 2 s



Winding data for EFD15 (SMD) coil former

NUMBER OF SECTIONS	WINDING AREA (mm²)	MINIMUM WINDING WIDTH (mm)	AVERAGE LENGTH OF TURN (mm)	TYPE NUMBER
1	16.7	9.25	24.1	CSHS-EFD15-1S-8P-T

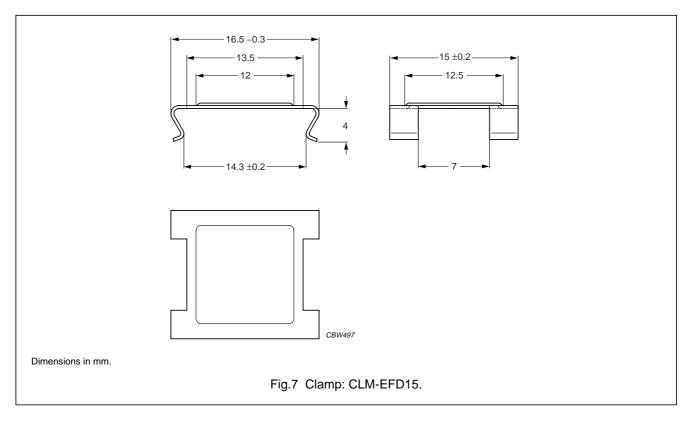
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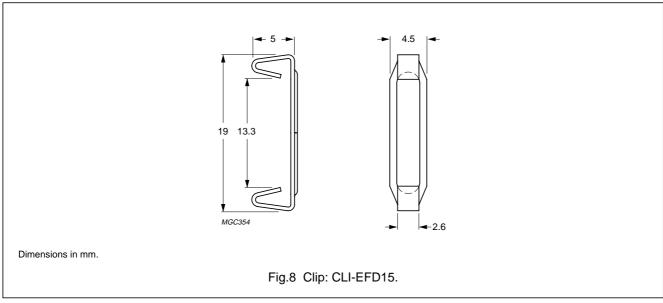
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MOUNTING PARTS

General data

ITEM	REMARKS	FIGURE	TYPE NUMBER
Clamp	stainless steel (CrNi); clamping force ≈25 N	7	CLM-EFD15
Clip	stainless steel (CrNi); clamping force ≈12.5 N	8	CLI-EFD15





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DATA SHEET STATUS DEFINITIONS

DATA SHEET STATUS	PRODUCT STATUS	DEFINITIONS
Preliminary specification	Development	This data sheet contains preliminary data. Philips Components reserves the right to make changes at any time without notice in order to improve design and supply the best possible product.
Product specification	Production	This data sheet contains final specifications. Philips Components reserves the right to make changes at any time without notice in order to improve design and supply the best possible product.

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STATUS	INDICATION	DEFINITION	
Prototype	prot	These are products that have been made as development samples for the purposes of technical evaluation only. The data for these types is provisional and is subject to change.	
Design-in	des	These products are recommended for new designs.	
Preferred These products are recommended for use in current designs and ar sales channels.		These products are recommended for use in current designs and are available via our sales channels.	
Support	sup	These products are not recommended for new designs and may not be available through all of our sales channels. Customers are advised to check for availability.	